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THIOPHENE DERIVATIVE PPAR MODULATORS

BACKGROUND OF THE INVENTION

5 Peroxisome Proliferator Activated Receptors (PPARs) are members of the nuclear hormone receptor superfamily, a large and diverse group of proteins that mediate ligand-dependent transcriptional activation and repression. Three subtypes of PPARs have been isolated: PPAR α , PPAR γ and PPAR δ .

10 The expression profile of each isoform differs significantly from the others, whereby PPAR α is expressed primarily, but not exclusively in liver; PPAR γ is expressed primarily in adipose tissue; and PPAR δ is expressed ubiquitously. Studies of the individual PPAR isoforms and 15 ligands have revealed their regulation of processes involved in insulin resistance and diabetes, as well as lipid disorders, such as hyperlipidemia and dyslipidemia. PPAR γ agonists, such as pioglitazone, can be useful in the treatment of non-insulin dependent diabetes mellitus. Such 20 PPAR γ agonists are associated with insulin sensitization.

PPAR α agonists, such as fenofibrate, can be useful in the treatment of hyperlipidemia. Although clinical evidence is not available to reveal the utility of PPAR δ agonists in humans, several preclinical studies suggest that PPAR δ 25 agonists can be useful in the treatment of diabetes and lipid disorders.

The prevalence of the conditions that comprise Metabolic Syndrome (obesity, insulin resistance, hyperlipidemia, hypertension and atherosclerosis) continues 30 to increase. New pharmaceutical agents are needed to address the unmet clinical needs of patients.

PPAR δ agonists have been suggested as a potential treatment for use in regulating many of the parameters associated with Metabolic Syndrome and Atherosclerosis. For example, in obese, non-diabetic rhesus monkeys, a PPAR δ agonist reduced circulating triglycerides and LDL, decreased basal insulin levels and increased HDL (Oliver, W.R. et al. Proc Natl Acad Sci 98:5306-5311; 2001). The insulin sensitization observed with the use of a PPAR δ agonist is thought to be in part due to decreased myocellular lipids (Dressel, U. et al. Mol Endocrinol 17:2477-2493; 2003).

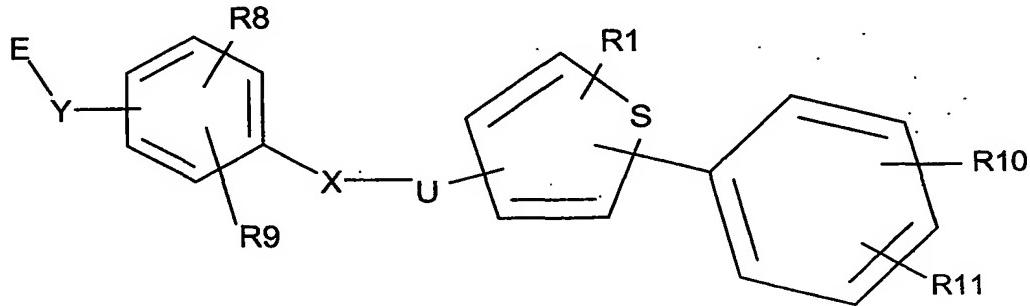
Further, atherosclerosis is considered to be a disease consequence of dyslipidemia and may be associated with inflammatory disease. C-reactive protein (CRP) production is part of the acute-phase response to most forms of inflammation, infection and tissue damage. It is measured diagnostically as a marker of low-grade inflammation. Plasma CRP levels of greater than 3 mg/L have been considered predictive of high risk for coronary artery disease (J. Clin. Invest 111: 1085-1812, 2003).

PPAR δ agonists are believed to mediate anti-inflammatory effects. Indeed, treatment of LPS-stimulated macrophages with a PPAR δ agonist has been observed to reduce the expression of iNOS, IL12, and IL-6 (Welch, J.S. et al. Proc Natl Acad Sci 100:6712-67172003).

It may be especially desirable when the active pharmaceutical agent selectively modulates a PPAR receptor subtype to provide an especially desirable pharmacological profile. In some instances, it can be desirable when the active pharmaceutical agent selectively modulates more than one PPAR receptor subtype to provide a desired pharmacological profile.

SUMMARY OF THE INVENTION

5 The present invention is directed to compounds represented by the following structural Formula I':



and stereoisomers, pharmaceutically acceptable salts,
10 solvates and hydrates thereof, wherein:

- (a) R1 is selected from the group consisting of hydrogen, C₁-C₈ alkyl, C₁-C₈ alkenyl, phenyl, aryl-C₁-C₄-heteroalkyl, heteroaryl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl, and wherein C₁-C₈ alkyl is optionally substituted with from one to three substituents independently selected from R1'; and further wherein C₁-C₈ alkenyl, phenyl, aryl-C₁-C₄-heteroalkyl, heteroaryl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl, are each optionally substituted with from one to three substituents independently selected from R2;
- (b) R1' are each independently selected from the group consisting of hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl-COOR12, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy,

aryl-C₁₋₄-alkyl, C(O)R₁₃, COOR₁₄, OC(O)R₁₅, OS(O)₂R₁₆, N(R₁₇)₂, NR₁₈C(O)R₁₉, NR₂₀SO₂R₂₁, SR₂₂, S(O)R₂₃, S(O)₂R₂₄, and S(O)₂N(R₂₅)₂; R₁₂, R₁₃, R₁₄, R₁₅, R₁₆, R₁₇, R₁₈, R₁₉, R₂₀, R₂₁, R₂₂, R₂₃, R₂₄ and R₂₅ are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl;

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- (c) R₂, R₂₆, R₂₇, R₂₈, and R₃₁ are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR₁₂, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₀₋₄-alkyl, heteroaryl, heterocycloalkyl, C(O)R₁₃, COOR₁₄, OC(O)R₁₅, OS(O)₂R₁₆, N(R₁₇)₂, NR₁₈C(O)R₁₉, NR₂₀SO₂R₂₁, SR₂₂, S(O)R₂₃, S(O)₂R₂₄, and S(O)₂N(R₂₅)₂;
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- (d) X is selected from the group consisting of O, S, S(O)₂, N and a bond;
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- (e) U is an aliphatic linker wherein one carbon atom of the aliphatic linker is optionally replaced with O, NH or S, and wherein such aliphatic linker is optionally substituted with from one to four substituents each independently selected from R₃₀;
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- (f) Y is selected from the group consisting of C, NH, and a single bond;
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- (g) E is C(R₃)(R₄)A or A and wherein
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- (i) A is selected from the group consisting of carboxyl, tetrazole, C₁-C₆ alkynitrile, carboxamide, sulfonamide and acylsulfonamide; wherein sulfonamide, acylsulfonamide and tetrazole are each optionally substituted with

from one to two groups independently selected from R⁷;

(ii) each R⁷ is independently selected from the group consisting of hydrogen, C₁-C₆ haloalkyl, aryl C₀-C₄ alkyl and C₁-C₆ alkyl;

(iii) R₃ is selected from the group consisting of hydrogen, C₁-C₅ alkyl, and C₁-C₅ alkoxy; and

(iv) R₄ is selected from the group consisting of H, C₁-C₅ alkyl, C₁-C₅ alkoxy, aryloxy, C₃-C₆ cycloalkyl, and aryl C₀-C₄ alkyl, and R₃ and R₄ are optionally combined to form a C₃-C₄ cycloalkyl, and wherein alkyl, alkoxy, cycloalkyl and aryl-alkyl are each optionally substituted with one to three each

15 independently selected from R₂₆;

with the proviso that when R₁ is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, and X is selected from the group consisting of a bond and O, then R₄ is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl; with the additional proviso that when R₁ is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, X is S, and U is optionally substituted methylene, then R₄ is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl;

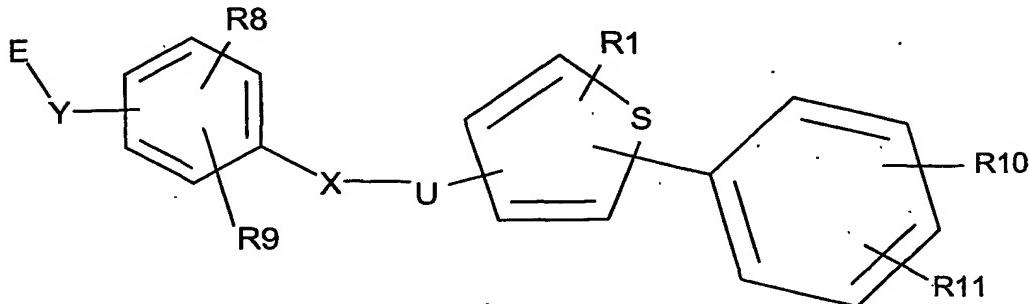
(h) R₈ is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkylenyl, and halo;

30 (i) R₉ is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkylenyl, halo, aryl-

C₀-C₄ alkyl, heteroaryl, C₁-C₆ allyl, and OR29, and wherein aryl-C₀-C₄ alkyl, heteroaryl are each optionally substituted with from one to three independently selected from R27; R29 is selected from the group consisting of hydrogen and C₁-C₄ alkyl;

- 5 (j) R10, R11 are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR12'', C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, C₃-C₆ cycloalkylaryl-C₀-2-alkyl, aryloxy, C(O)R13', COOR14', OC(O)R15', OS(O)₂R16', N(R17')₂, NR18'C(O)R19', NR20'SO₂R21', SR22', S(O)R23', S(O)₂R24', and S(O)₂N(R25')₂; and wherein aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl are each optionally substituted with from one to three independently selected from R28;
- 10 (k) R12', R12'', R13', R14', R15', R16', R17', R18', R19', R20', R21', R22', R23', R24', and R25' are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl; and
- 15 (l) R30 is selected from the group consisting of C₁-C₆ alkyl, aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl, and wherein C₁-C₆ alkyl, aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl are
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each optionally substituted with from one to three substituents each independently selected from R31. A further embodiment of the present invention is a compound of the Formula I'':



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and stereoisomers, pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

- 10 (a) R1 is selected from the group consisting of hydrogen, C₁-C₈ alkyl, C₁-C₈ alkenyl, phenyl, aryl-C₁₋₄-heteroalkyl, heteroaryl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl, and wherein C₁-C₈ alkyl is optionally substituted with from one to three substituents independently selected from R1'; and further wherein C₁-C₈ alkenyl, phenyl, aryl-C₁₋₄-heteroalkyl, heteroaryl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl, are each optionally substituted with from one to three substituents independently selected from R2;
- 15 (b) R1' are each independently selected from the group consisting of hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl-COOR12, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₁₋₄-alkyl, C(O)R13, COOR14, OC(O)R15, OS(O)₂R16, N(R17)₂, NR18C(O)R19, NR20SO₂R21, SR22,
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S(O)R23, S(O)₂R24, and S(O)₂N(R25)₂; R12, R13, R14, R15, R16, R17, R18, R19, R20, R21, R22, R23, R24 and R25 are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl;

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- (c) R2, R26, R27, R28, and R31 are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR12, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₀-4-alkyl, heteroaryl, heterocycloalkyl, C(O)R13, COOR14, OC(O)R15, OS(O)₂R16, N(R17)₂, NR18C(O)R19, NR20SO₂R21, SR22, S(O)R23, S(O)₂R24, and S(O)₂N(R25)₂;
- (d) X is selected from the group consisting of O, S, S(O)₂, N and a bond;
- (e) U is an aliphatic linker wherein one carbon atom of the aliphatic linker is optionally replaced with O, NH or S, and wherein such aliphatic linker is substituted with from one to four substituents each independently selected from R30;
- (f) Y is selected from the group consisting of C, O, S, NH and a single bond;
- (g) E is C(R3)(R4)A or A and wherein
- 25 (i) A is selected from the group consisting of carboxyl, tetrazole, C₁-C₆ alkynitrile, carboxamide, sulfonamide and acylsulfonamide; wherein sulfonamide, acylsulfonamide and tetrazole are each optionally substituted with from one to two groups independently selected from R⁷;
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(ii) each R⁷ is independently selected from the group consisting of hydrogen, C₁-C₆ haloalkyl, aryl C₀-C₄ alkyl and C₁-C₆ alkyl;

5 (iii) R₃ is selected from the group consisting of hydrogen, C₁-C₅ alkyl, and C₁-C₅ alkoxy; and

(iv) R₄ is selected from the group consisting of H, C₁-C₅ alkyl, C₁-C₅ alkoxy, aryloxy, C₃-C₆ cycloalkyl, and aryl C₀-C₄ alkyl, and R₃ and R₄ are optionally combined to form a C₃-C₄ cycloalkyl, and wherein alkyl, alkoxy, cycloalkyl and aryl-alkyl are each optionally substituted with one to three each independently selected from R₂₆;

10 with the proviso that when R₁ is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, and X is selected from the group consisting of a bond and O, then R₄ is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl; with the additional proviso that when R₁ is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, X is S, and U is optionally substituted methylene, then R₄ is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl;

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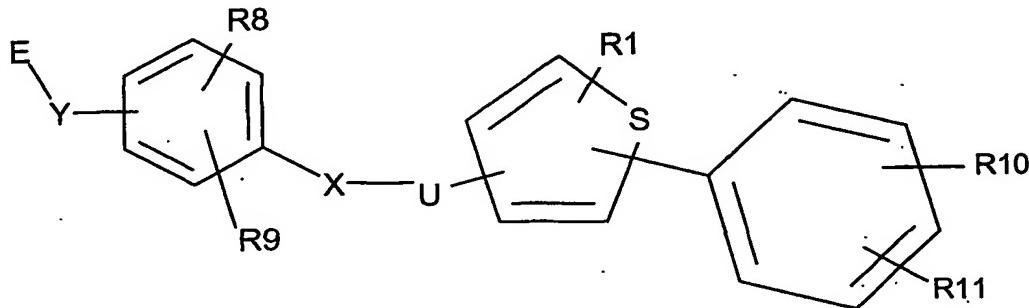
20 (h) R₈ is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkyl enyl, and halo;

25 (i) R₉ is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkyl enyl, halo, aryl-C₀-C₄ alkyl, heteroaryl, C₁-C₆ allyl, and OR₂₉, and wherein aryl-C₀-C₄ alkyl, heteroaryl are each

optionally substituted with from one to three independently selected from R27; R29 is selected from the group consisting of hydrogen and C₁-C₄ alkyl;

- 5 (j) R10, R11 are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR12'', C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryl-C₀₋₄-alkyl, aryl-C₁₋₄-heteroalkyl, heteroaryl-C₀₋₄-alkyl, C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl, aryloxy, C(O)R13', COOR14', OC(O)R15', OS(O)₂R16', N(R17')₂, NR18'C(O)R19', NR20'SO₂R21', SR22', S(O)R23', S(O)₂R24', and S(O)₂N(R25')₂; and wherein aryl-C₀₋₄-alkyl, aryl-C₁₋₄-heteroalkyl, heteroaryl-C₀₋₄-alkyl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl are each optionally substituted with from one to three independently selected from R28;
- 10 (k) R12', R12'', R13', R14', R15', R16', R17', R18', R19', R20', R21', R22', R23', R24', and R25' are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl; and
- 15 (l) R30 is selected from the group consisting of C₁-C₆ alkyl, aryl-C₀₋₄-alkyl, aryl-C₁₋₄-heteroalkyl, heteroaryl-C₀₋₄-alkyl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl, and wherein C₁-C₆ alkyl, aryl-C₀₋₄-alkyl, aryl-C₁₋₄-heteroalkyl, heteroaryl-C₀₋₄-alkyl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl are each optionally substituted with from one to three substituents each independently selected from R31.
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Yet another embodiment of the present invention is a compound of the Formula I''' :



5 and pharmaceutically acceptable salts,
solvates and hydrates thereof, wherein:

- (a) R1 is selected from the group consisting of hydrogen, C₁-C₈ alkyl, C₁-C₈ alkenyl, phenyl, aryl-C₁₋₄-heteroalkyl, heteroaryl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl, and wherein C₁-C₈ alkyl is optionally substituted with from one to three substituents independently selected from R1'; and further wherein C₁-C₈ alkenyl, phenyl, aryl-C₁₋₄-heteroalkyl, heteroaryl, and C₃-C₆ cycloalkylaryl-C₀₋₂-alkyl, are each optionally substituted with from one to three substituents independently selected from R2;
- (b) R1' are each independently selected from the group consisting of hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl-COOR12, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₁₋₄-alkyl, C(O)R13, COOR14, OC(O)R15, OS(O)₂R16, N(R17)₂, NR18C(O)R19, NR20SO₂R21, SR22, S(O)R23, S(O)₂R24, and S(O)₂N(R25)₂; R12, R13, R14, R15, R16, R17, R18, R19, R20, R21, R22, R23, R24

and R₂₅ are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl;

- (c) R₂, R₂₆, R₂₇, R₂₈, and R₃₁ are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR₁₂, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₀-₄-alkyl, heteroaryl, heterocycloalkyl, C(O)R₁₃, COOR₁₄, OC(O)R₁₅, OS(O)₂R₁₆, N(R₁₇)₂, NR₁₈C(O)R₁₉, NR₂₀SO₂R₂₁, SR₂₂, S(O)R₂₃, S(O)₂R₂₄, and S(O)₂N(R₂₅)₂;
- (d) X is selected from the group consisting of O, S, S(O)₂, N and a bond;
- (e) U is an aliphatic linker wherein one carbon atom of the aliphatic linker is optionally replaced with O, NH or S, and wherein such aliphatic linker is optionally substituted with from one to four substituents each independently selected from R₃₀;
- (f) Y is selected from the group consisting of C, O, S, NH and a single bond;
- (g) E is C(R₃)(R₄)A or A and wherein
- (i) A is selected from the group consisting of carboxyl, tetrazole, C₁-C₆ alkynitrile, carboxamide, sulfonamide and acylsulfonamide; wherein sulfonamide, acylsulfonamide and tetrazole are each optionally substituted with from one to two groups independently selected from R⁷;
- (ii) each R⁷ is independently selected from the group consisting of hydrogen, C₁-C₆ haloalkyl, aryl C₀-C₄ alkyl and C₁-C₆ alkyl;

(iii) R3 is selected from the group consisting of hydrogen, C₁-C₅ alkyl, and C₁-C₅ alkoxy; and

(iv) R4 is selected from the group consisting of H, C₁-C₅ alkyl, C₁-C₅ alkoxy, aryloxy, C₃-C₆ cycloalkyl, and aryl C₀-C₄ alkyl, and R3 and R4 are optionally combined to form a C₃-C₄ cycloalkyl, and wherein alkyl, alkoxy, cycloalkyl and aryl-alkyl are each optionally substituted with one to three each independently selected from R26;

10 with the proviso that when R1 is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, and X is selected from the group consisting of a bond and O, then R4 is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl; with the additional proviso that when R1 is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, X is S, and U is optionally substituted methylene, then R4 is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl;

15 with the further proviso that when Y is O then R4 is selected from the group consisting of C₁-C₅ alkyl, C₁-C₅ alkoxy, aryloxy, C₃-C₆ cycloalkyl, and aryl C₀-C₄ alkyl, and R3 and R4 are optionally combined to form a C₃-C₄ cycloalkyl, and wherein alkyl, alkoxy, cycloalkyl and aryl-alkyl are each optionally substituted with one to three each independently selected from R26;

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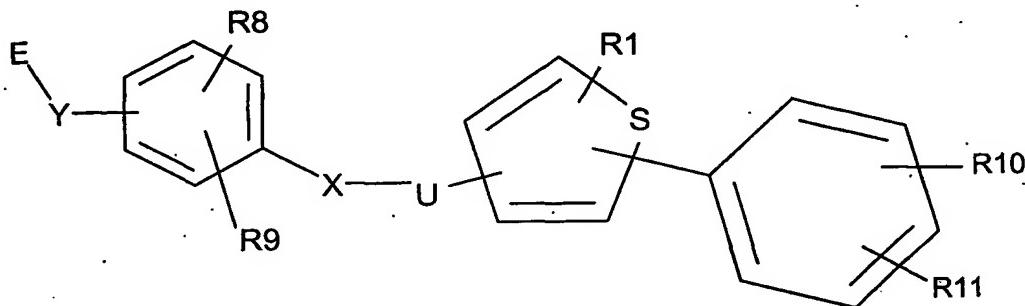
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- (h) R8 is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkylenyl, and halo;
- (i) R9 is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkylenyl, halo, aryl-C₀-C₄ alkyl, heteroaryl, C₁-C₆ allyl, and OR29, and wherein aryl-C₀-C₄ alkyl, heteroaryl are each optionally substituted with from one to three independently selected from R27; R29 is selected from the group consisting of hydrogen and C₁-C₄ alkyl;
- (j) R10, R11 are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR12'', C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, C₃-C₆ cycloalkylaryl-C₀-2-alkyl, aryloxy, C(O)R13', COOR14', OC(O)R15', OS(O)₂R16', N(R17')₂, NR18'C(O)R19', NR20'SO₂R21', SR22', S(O)R23', S(O)₂R24', and S(O)₂N(R25')₂; and wherein aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl are each optionally substituted with from one to three independently selected from R28;
- (k) R12', R12'', R13', R14', R15', R16', R17', R18', R19', R20', R21', R22', R23', R24', and R25' are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl; and
- (l) R30 is selected from the group consisting of C₁-C₆ alkyl, aryl-C₀-4-alkyl, aryl-C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, and C₃-C₆ cycloalkylaryl-

C_{0-2} -alkyl, and wherein C_1-C_6 alkyl, aryl- C_{0-4} -alkyl, aryl- C_{1-4} -heteroalkyl, heteroaryl- C_{0-4} -alkyl, and C_3-C_6 cycloalkylaryl- C_{0-2} -alkyl are each optionally substituted with from one to three substituents each independently selected from R31.

5 An embodiment of the present invention is a compound of the structural Formula I:



10 and stereoisomers, pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

- (a) R1 is selected from the group consisting of hydrogen, C_1-C_8 alkyl, C_1-C_8 alkenyl, phenyl, aryl- C_{1-4} -heteroalkyl, heteroaryl, and C_3-C_6 cycloalkylaryl- C_{0-2} -alkyl, and wherein C_1-C_8 alkyl is optionally substituted with from one to three substituents independently selected from R1'; and further wherein C_1-C_8 alkenyl, phenyl, aryl- C_{1-4} -heteroalkyl, heteroaryl, and C_3-C_6 cycloalkylaryl- C_{0-2} -alkyl, are each optionally substituted with from one to three substituents independently selected from R2;
- (b) R1' are each independently selected from the group consisting of hydroxy, cyano, nitro, halo, oxo,

C₁-C₆ alkyl-COOR12, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₁-₄-alkyl, C(O)R13, COOR14, OC(O)R15, OS(O)₂R16, N(R17)₂, NR18C(O)R19, NR20SO₂R21, SR22, S(O)R23, S(O)₂R24, and S(O)₂N(R25)₂; R12, R13, R14, R15, R16, R17, R18, R19, R20, R21, R22, R23, R24 and R25 are each independently selected from the group consisting of hydrogen, C₁-C₆ alkyl and aryl;

- 10 (c) R2, R26, R27, R28, and R31 are each independently selected from the group consisting of hydrogen, hydroxy, cyano, nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-COOR12, C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆ haloalkyloxy, C₃-C₇ cycloalkyl, aryloxy, aryl-C₀-₄-alkyl, heteroaryl, heterocycloalkyl, C(O)R13, COOR14, OC(O)R15, OS(O)₂R16, N(R17)₂, NR18C(O)R19, NR20SO₂R21, SR22, S(O)R23, S(O)₂R24, and S(O)₂N(R25)₂;
- 15 (d) X is selected from the group consisting of O, S, S(O)₂, N and a bond;
- 20 (e) U is an aliphatic linker wherein one carbon atom of the aliphatic linker may be replaced with O, NH or S, and wherein such aliphatic linker is optionally substituted with R30;
- 25 (f) Y is selected from the group consisting of C, O, S, NH and a single bond;
- (g) E is C(R3)(R4)A or A and wherein
- 30 (i) A is selected from the group consisting of carboxyl, tetrazole, C₁-C₆ alkynitrile, carboxamide, sulfonamide and acylsulfonamide; wherein sulfonamide, acylsulfonamide and tetrazole are each optionally substituted with

from one to two groups independently selected from R⁷;

(ii) each R⁷ is independently selected from the group consisting of hydrogen, C₁-C₆ haloalkyl, aryl C₀-C₄ alkyl and C₁-C₆ alkyl;

(iii) R₃ is selected from the group consisting of hydrogen, C₁-C₅ alkyl, and C₁-C₅ alkoxy; and

(iv) R₄ is selected from the group consisting of H, C₁-C₅ alkyl, C₁-C₅ alkoxy, aryloxy, C₃-C₆ cycloalkyl, and aryl C₀-C₄ alkyl, and R₃ and R₄ are optionally combined to form a C₃-C₄ cycloalkyl, and wherein alkyl, alkoxy, cycloalkyl and aryl-alkyl are each optionally substituted with one to three each independently selected from R₂₆;

with the proviso that when R₁ is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, and X is selected from the group consisting of a bond and O, then R₄ is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl; with the additional proviso that when R₁ is C₁-C₈ alkyl, Y is in a para substituted position with relation to X, X is S, and U is optionally substituted methylene, then R₄ is selected from the group consisting of C₁-C₅ alkoxy, aryloxy, and arylC₀-C₄ alkyl;

(h) R₈ is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkylenyl, and halo;

(i) R₉ is selected from the group consisting of hydrogen, C₁-C₄ alkyl, C₁-C₄ alkylenyl, halo, aryl-

5 C₀-C₄ alkyl, heteroaryl, C₁-C₆ allyl, and OR29, and
wherein aryl-C₀-C₄ alkyl, heteroaryl are each
optionally substituted with from one to three
independently selected from R27; R29 is selected
from the group consisting of hydrogen and C₁-C₄
alkyl;

- (j) R10, R11 are each independently selected from the
group consisting of hydrogen, hydroxy, cyano,
nitro, halo, oxo, C₁-C₆ alkyl, C₁-C₆ alkyl-
COOR12'', C₁-C₆ alkoxy, C₁-C₆ haloalkyl, C₁-C₆
haloalkyloxy, C₃-C₇ cycloalkyl, aryl-C₀-4-alkyl,
aryl- C₁-4-heteroalkyl, heteroaryl-C₀-4-alkyl, C₃-
C₆ cycloalkylaryl-C₀-2-alkyl, aryloxy, C(O)R13',
COOR14', OC(O)R15', OS(O)₂R16', N(R17')₂,
NR18'C(O)R19', NR20'SO₂R21', SR22', S(O)R23',
S(O)₂R24', and S(O)₂N(R25')₂; and wherein aryl-C₀-
4-alkyl, aryl- C₁-4-heteroalkyl, heteroaryl-C₀-4-
alkyl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl are
each optionally substituted with from one to three
independently selected from R28;
- (k) R12', R12'', R13', R14', R15', R16', R17', R18',
R19', R20', R21', R22', R23', R24', and R25' are
each independently selected from the group
consisting of hydrogen, C₁-C₆ alkyl and aryl; and
- (l) R30 is selected from the group consisting of C₁-C₆
alkyl, aryl-C₀-4-alkyl, aryl- C₁-4-heteroalkyl,
heteroaryl-C₀-4-alkyl, and C₃-C₆ cycloalkylaryl-
C₀-2-alkyl, and wherein C₁-C₆ alkyl, aryl-C₀-4-
alkyl, aryl- C₁-4-heteroalkyl, heteroaryl-C₀-4-
alkyl, and C₃-C₆ cycloalkylaryl-C₀-2-alkyl are

each optionally substituted with from one to three substituents each independently selected from R31.

5 In one embodiment, the present invention also relates to pharmaceutical compositions comprising at least one compound of the present invention, or a pharmaceutically acceptable salt, solvate, hydrate, or stereoisomer thereof, and a pharmaceutically acceptable carrier.

10 In another embodiment, the present invention relates to a method of selectively modulating a PPAR delta receptor by contacting the receptor with at least one compound represented by Structural Formula I, or a pharmaceutically acceptable salt, solvate, hydrate, or stereoisomer thereof.

15 In another embodiment, the present invention relates to a method of modulating one or more of the PPAR alpha, beta, gamma, and/or delta receptors.

20 In a further embodiment, the present invention relates to a method of making a compound represented by Structural Formula I.

The compounds of the present invention are believed to be effective in treating and preventing Metabolic syndrome, Type II diabetes, hyperglycemia, hyperlipidemia, obesity, coagulopathy, hypertension, atherosclerosis, and other disorders related to Metabolic syndrome and cardiovascular diseases. Further, compounds of this invention can be useful for lowering fibrinogen, increasing HDL levels, treating renal disease, controlling desirable weight, treating demyelinating diseases, treating certain viral infections, and treating liver disease. In addition, the compounds can be associated with fewer clinical side effects than compounds currently used to treat such conditions.

DETAILED DESCRIPTION OF THE INVENTION

The terms used to describe the instant invention have the following meanings.

- 5 As used herein, the term "aliphatic linker" or "aliphatic group" is a non-aromatic, consisting solely of carbon and hydrogen and may optionally contain one or more units of unsaturation, e.g., double and/or triple bonds (also refer herein as "alkenyl" and "alkynyl"). An
10 aliphatic or aliphatic group may be straight chained, branched (also refer herein as "alkyl") or cyclic (also refer herein as "cycloalkyl). When straight chained or branched, an aliphatic group typically contains between about 1 and about 10 carbon atoms, more typically between
15 about 1 and about 6 carbon atoms. When cyclic, an aliphatic typically contains between about 3 and about 10 carbon atoms, more typically between about 3 and about 7 carbon atoms. Aliphatics are preferably C₁-C₁₀ straight chained or branched alkyl groups (i.e. completely saturated aliphatic
20 groups), more preferably C₁-C₆ straight chained or branched alkyl groups. Examples include, but are not limited to methyl, ethyl, propyl, n-propyl, iso-propyl, n-butyl, sec-butyl, and tert-butyl. Additional examples include, but are not limited to, cyclopropyl, cyclopentyl, cyclohexyl,
25 cyclopentyl, cyclohexyl and the like. It can be a preferred embodiment of the present invention that one carbon atom of the aliphatic linker is replaced with an O, NH, or S. It may further be preferred that the aliphatic linker is substituted with from one to four substituents
30 each independently selected from R30. It may be preferred that the aliphatic linker is substituted with two substituents each independently selected from R30.

The term "alkyl," unless otherwise indicated, refers to those alkyl groups of a designated number of carbon atoms of either a straight or branched saturated configuration. As used herein, " C_0 alkyl" means that there 5 is no carbon and therefore represents a bond. Examples of "alkyl" include, but are not limited to, methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl and tert-butyl, pentyl, hexyl, isopentyl and the like. Alkyl as defined above may be optionally substituted with a 10 designated number of substituents as set forth in the embodiment recited above. As used herein, the term "alkyloxo" means an alkyl group of the designated number of carbon atoms with a " $=O$ " substituent.

The term "alkenyl" means hydrocarbon chain of a 15 specified number of carbon atoms of either a straight or branched configuration and having at least one carbon-carbon double bond, which may occur at any point along the chain, such as ethenyl, propenyl, butenyl, pentenyl, vinyl, alkyl, 2-butenyl and the like. Alkenyl as defined above may be 20 optionally substituted with designated number of substituents as set forth in the embodiment recited above.

The term "alkynyl" means hydrocarbon chain of a specified number of carbon atoms of either a straight or branched configuration and having at least one carbon-carbon 25 triple bond, which may occur at any point along the chain. Example of alkynyl is acetylene. Alkynyl as defined above may be optionally substituted with designated number of substituents as set forth in the embodiment recited above.

The term "heteroalkyl" refers to a means 30 hydrocarbon chain of a specified number of carbon atoms wherein at least one carbon is replaced by a heteroatom selected from the group consisting of O, N and S.

The term "cycloalkyl" refers to a saturated or partially saturated carbocycle containing one or more rings of from 3 to 12 carbon atoms, typically 3 to 7 carbon atoms. Examples of cycloalkyl includes, but are not limited to 5 cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and cycloheptyl, and the like. "Cycloalkaryl" means that an aryl is fused with a cycloalkyl, and "Cycloalkylaryl-alkyl" means that the cycloalkylaryl is linked to the parent molecule through the alkyl. Cycloalkyl as defined above may 10 be optionally substituted with a designated number of substituents as set forth in the embodiment recited above.

The term "halo" refers to fluoro, chloro, bromo and iodo.

The term "haloalkyl" is a C₁-C₆ alkyl group, which 15 is substituted with one or more halo atoms selected from F, Br, Cl and I. An example of a haloalkyl group is trifluoromethyl (CF₃); however, the term is in no way limited to trifluoromethyl. Trihalomethyl can be a preferred haloalkyl group.

The term "alkoxy" represents an alkyl group of 20 indicated number of carbon atoms attached through an oxygen bridge, such as methoxy, ethoxy, propoxy, isopropoxy, butoxy, tert-butoxy, pentoxy, and the like. Alkoxy as defined above may be optionally substituted with a 25 designated number of substituents as set forth in the embodiment recited above.

The term "haloalkyloxy" represents a C₁-C₆ haloalkyl group attached through an oxygen bridge, such as OCF₃. The "haloalkyloxy" as defined above may be optionally 30 substituted with a designated number of substituents as set forth in the embodiment recited above.

The term "aryl" includes carbocyclic aromatic ring systems (e.g. phenyl); fused polycyclic aromatic ring systems (e.g. naphthyl and anthracenyl) and aromatic ring systems fused to carbocyclic non-aromatic ring systems (e.g., 1,2,3,4-tetrahydronaphthyl). "Aryl" as defined above may be optionally substituted with a designated number of substituents as set forth in the embodiment recited above. A preferred aryloxy group can be phenoxy, wherein the O is linked to the parent molecule.

The term "arylalkyl" refers to an aryl alkyl group which is linked to the parent molecule through the alkyl group, which may be further optionally substituted with a designated number of substituents as set forth in the embodiment recited above. One preferred arylalkyl group can be benzyl or phenyl. When arylalkyl is arylC₀alkyl, then the aryl group is bonded directly to the parent molecule. Likewise, arylheteroalkyl means an aryl group linked to the parent molecule through the heteroalkyl group.

The term "acyl" refers to alkylcarbonyl species.

The term "heteroaryl" group, as used herein, is an aromatic ring system having at least one heteroatom such as nitrogen, sulfur or oxygen and includes monocyclic, bicyclic or tricyclic aromatic ring of 5- to 14-carbon atoms containing one or more heteroatoms selected from the group consisting of O, N, and S. The "heteroaryl" as defined above may be optionally substituted with a designated number of substituents as set forth in the embodiment recited above. Examples of heteroaryl are, but are not limited to, furanyl, indolyl, thienyl (also referred to herein as "thiophenyl") thiazolyl, imidazolyl, isoxazoyl, oxazoyl, pyrazoyl, pyrrolyl, pyrazinyl, pyridyl, pyrimidyl, pyrimidinyl and purinyl, cinnolinyl, benzofuranyl,

benzothienyl, benzotriazolyl, benzoxazolyl, quinoline, isoaxazolyl, isoquinoline and the like. The term "heteroarylalkyl" means that the heteroaryl group is linked to the parent molecule through the alkyl portion of the 5 heteroarylalkyl.

The term "heterocycloalkyl" refers to a non-aromatic ring which contains one or more oxygen, nitrogen or sulfur and includes a monocyclic, bicyclic or tricyclic non-aromatic ring of 5 to 14 carbon atoms containing one or more 10 heteroatoms selected from O, N or S. The "heterocycloalkyl" as defined above may be optionally substituted with a designated number of substituents as set forth in the embodiment recited above. Examples of heterocycloalkyl include, but are not limited to, morpholine, piperidine, 15 piperazine, pyrrolidine, and thiomorpholine. As used herein, alkyl groups include straight chained and branched hydrocarbons, which are completely saturated.

As used herein, the phrase "selectively modulate" means a compound whose EC₅₀ for the stated PPAR receptor is 20 at least ten fold lower than its EC₅₀ for the other PPAR receptor subtypes.

When a compound represented by Structural Formula I has more than one chiral substituent it may exist in diastereoisomeric forms. The diastereoisomeric pairs may be 25 separated by methods known to those skilled in the art, for example chromatography or crystallization and the individual enantiomers within each pair may be separated using methods familiar to the skilled artisan. The present invention includes each diastereoisomer of compounds of Structural 30 Formula I and mixtures thereof.

Certain compounds of Structural Formula I may exist in different stable conformational forms which may be

separable. Torsional asymmetry due to restricted rotation about an asymmetric single bond, for example because of steric hindrance or ring strain, may permit separation of different conformers. The present invention includes each 5 conformational isomer of compounds of Structural Formula I and mixtures thereof.

Certain compounds of Structural Formula I may exist in zwitterionic form and the present invention includes each zwitterionic form of compounds of Structural Formula I and 10 mixtures thereof.

"Pharmaceutically-acceptable salt" refers to salts of the compounds of the Structural Formula I which are considered to be acceptable for clinical and/or veterinary use. Typical pharmaceutically-acceptable salts include 15 those salts prepared by reaction of the compounds of the present invention with a mineral or organic acid or an organic or inorganic base. Such salts are known as acid addition salts and base addition salts, respectively. It will be recognized that the particular counterion forming a 20 part of any salt of this invention is not of a critical nature, so long as the salt as a whole is pharmaceutically-acceptable and as long as the counterion does not contribute undesired qualities to the salt as a whole. These salts may be prepared by methods known to the skilled artisan.

25 The compounds of Structural Formula I may contain one or more chiral centers, and exist in different optically active forms. When compounds of Structural Formula I contain one chiral center, the compounds exist in two enantiomeric forms and the present invention includes both 30 enantiomers and mixtures of enantiomers, such as racemic mixtures. The enantiomers may be resolved by methods known to those skilled in the art, for example by formation of

diastereoisomeric salts which may be separated, for example, by crystallization; formation of diastereoisomeric derivatives or complexes which may be separated, for example, by crystallization, gas-liquid or liquid chromatography; selective reaction of one enantiomer with an enantiomer-specific reagent, for example enzymatic esterification; or gas-liquid or liquid chromatography in a chiral environment, for example on a chiral support for example silica with a bound chiral ligand or in the presence of a chiral solvent. It will be appreciated that where the desired enantiomer is converted into another chemical entity by one of the separation procedures described above, a further step is required to liberate the desired enantiomeric form. Alternatively, specific enantiomers may be synthesized by asymmetric synthesis using optically active reagents, substrates, catalysts or solvents, or by converting one enantiomer into the other by asymmetric transformation.

Certain compounds of Structural Formula I may exist in different stable conformational forms that may be separable. Torsional asymmetry due to restricted rotation about an asymmetric single bond, for example because of steric hindrance or ring strain, may permit separation of different conformers. The present invention includes each conformational isomer of compounds of Structural Formula I and mixtures thereof.

Certain compounds of Structural Formula I may exist in zwitterionic form and the present invention includes each zwitterionic form of compounds of Structural Formula I and mixtures thereof.

Certain compounds of Structural Formula I and their salts may also exist in the form of solvates, for example

hydrates, and the present invention includes each solvate and mixtures thereof.

The term, "active ingredient" means the compounds generically described by Structural Formula I as well as the 5 stereoisomers, salts, solvates, and hydrates,

The term "pharmaceutically acceptable" means that the carrier, diluent, excipients and salt are pharmaceutically compatible with the other ingredients of the composition.

Pharmaceutical compositions of the present invention are 10 prepared by procedures known in the art using well known and readily available ingredients.

"Preventing" refers to reducing the likelihood that the recipient will incur or develop any of the pathological conditions described herein. The term "preventing" is 15 particularly applicable to a patient that is susceptible to the particular pathological condition.

"Treating" refers to mediating a disease or condition and preventing, or mitigating, its further progression or ameliorate the symptoms associated with the disease or 20 condition.

"Pharmaceutically-effective amount" means that amount of active ingredientit, that will elicit the biological or medical response of a tissue, system, or mammal. Such an amount can be administered prophylactically to a patient 25 thought to be susceptible to development of a disease or condition. Such amount when administered prophylactically to a patient can also be effective to prevent or lessen the severity of the mediated condition. Such an amount is intended to include an amount which is sufficient to modulate a selected PPAR receptor or to prevent or mediate a 30 disease or condition. Generally, the effective amount of a Compound of Formula I will be between 0.02 through 5000 mg

per day. Preferably the effective amount is between 1 through 1,500 mg per day. Preferably the dosage is from 1 through 1,000 mg per day.

The desired dose may be presented in a single dose or
5 as divided doses administered at appropriate intervals.

A "mammal" is an individual animal that is a member of the taxonomic class Mammalia. The class Mammalia includes humans, monkeys, chimpanzees, gorillas, cattle, swine, horses, sheep, dogs, cats, mice, and rats.

10 Administration to a human is most preferred. The compounds and compositions of the present invention are useful for the treatment and/or prophylaxis of cardiovascular disease, for raising serum HDL cholesterol levels, for lowering serum triglyceride levels and for lower 15 serum LDL cholesterol levels. Elevated triglyceride and LDL levels, and low HDL levels, are risk factors for the development of heart disease, stroke, and circulatory system disorders and diseases.

20 The compounds and compositions of the present invention are also useful for treating and/or preventing obesity.

Further, these compounds and compositions are useful for the treatment and/or prophylaxis of non-insulin dependent diabetes mellitus (NIDDM) with reduced or no body weight gains by the patients. Furthermore, the compounds and 25 compositions of the present invention are useful to treat or prevent acute or transient disorders in insulin sensitivity, such as sometimes occur following surgery, trauma, myocardial infarction, and the like. The physician of ordinary skill will know how to identify humans who will benefit from administration of the compounds and 30 compositions of the present invention.

The present invention further provides a method for the treatment and/or prophylaxis of hyperglycemia in a human or non-human mammal which comprises administering an effective amount of active ingredient, as defined herein, to a 5 hyperglycemic human or non-human mammal in need thereof.

The invention also relates to the use of a compound of Formula I as described above, for the manufacture of a medicament for treating a PPAR receptor mediated condition.

A therapeutically effective amount of a compound of 10 Structural Formula I can be used for the preparation of a medicament useful for treating Metabolic syndrome, diabetes, treating obesity, lowering tryglyceride levels, lowering serum LDL levels, raising the plasma level of high density lipoprotein, and for treating, preventing or reducing the 15 risk of developing atherosclerosis, and for preventing or reducing the risk of having a first or subsequent atherosclerotic disease event in mammals, particularly in humans. In general, a therapeutically effective amount of a compound of the present invention typically reduces serum 20 triglyceride levels of a patient by about 20% or more, and increases serum HDL levels in a patient. Preferably, HDL levels will be increased by about 30% or more. In adition, a therapeutically effective amount of a compound, used to prevent or treat NIDDM, typically reduces serum glucose 25 levels, or more specifically HbA1c, of a patient by about 0.7% or more.

When used herein Metabolic syndrome includes pre-diabetic insulin resistance syndrome and the resulting complications thereof, insulin resistance, non-insulin 30 dependent diabetes, dyslipidemia, hyperglycemia obesity, coagulopathy, hypertension and other complications associated with diabetes. The methods and treatments

mentioned herein include the above and encompass the treatment and/or prophylaxis of any one of or any combination of the following: pre-diabetic insulin resistance syndrome, the resulting complications thereof, 5 insulin resistance, Type II or non-insulin dependent diabetes, dyslipidemia, hyperglycemia, obesity and the complications associated with diabetes including cardiovascular disease, especially atherosclerosis.

The compositions are formulated and administered in the 10 same general manner as detailed herein. The compounds of the instant invention may be used effectively alone or in combination with one or more additional active agents depending on the desired target therapy. Combination therapy includes administration of a single pharmaceutical 15 dosage composition which contains a compound of Structural Formula I, a stereoisomer, salt, solvate and/or hydrate thereof ("Active Ingredient") and one or more additional active agents, as well as administration of a compound of Active Ingredient and each active agent in its own separate 20 pharmaceutical dosage formulation. For example, an Active Ingredient and an insulin secretagogue such as biguanides, thiazolidinediones, sulfonylureas, insulin, or α -glucosidase inhibitors can be administered to the patient together in a single oral dosage composition such as a tablet or capsule, 25 or each agent administered in separate oral dosage formulations. Where separate dosage formulations are used, an Active Ingredient and one or more additional active agents can be administered at essentially the same time, i.e., concurrently, or at separately staggered times, i.e., 30 sequentially; combination therapy is understood to include all these regimens.

An example of combination treatment or prevention of atherosclerosis may be wherein an Active Ingredient is administered in combination with one or more of the following active agents: antihyperlipidemic agents; plasma HDL-raising agents; antihypercholesterolemic agents, fibrates, vitamins, aspirin, and the like. As noted above, the Active Ingredient can be administered in combination with more than one additional active agent.

Another example of combination therapy can be seen in treating diabetes and related disorders wherein the Active Ingredient can be effectively used in combination with, for example, sulfonylureas, biguanides, thiazolidinediones, α -glucosidase inhibitors, other insulin secretagogues, insulin as well as the active agents discussed above for treating atherosclerosis.

The Active Ingredients of the present invention, have valuable pharmacological properties and can be used in pharmaceutical compositions containing a therapeutically effective amount of Active Ingredient of the present invention, in combination with one or more pharmaceutically acceptable excipients. Excipients are inert substances such as, without limitation carriers, diluents, fillers, flavoring agents, sweeteners, lubricants, solubilizers, suspending agents, wetting agents, binders, disintegrating agents, encapsulating material and other conventional adjuvants. Proper formulation is dependent upon the route of administration chosen. Pharmaceutical compositions typically contain from about 1 to about 99 weight percent of the Active Ingredient of the present invention.

Preferably, the pharmaceutical formulation is in unit dosage form. A "unit dosage form" is a physically discrete unit containing a unit dose, suitable for administration in

human subjects or other mammals. For example, a unit dosage form can be a capsule or tablet, or a number of capsules or tablets. A "unit dose" is a predetermined quantity of the Active Ingredient of the present invention, calculated to produce the desired therapeutic effect, in association with one or more pharmaceutically-acceptable excipients. The quantity of active ingredient in a unit dose may be varied or adjusted from about 0.1 to about 1500 milligrams or more according to the particular treatment involved. It may be preferred that the unit dosage is from about 1 mg to about 1000 mg.

The dosage regimen utilizing the compounds of the present invention is selected by one of ordinary skill in the medical or veterinary arts, in view of a variety of factors, including, without limitation, the species, age, weight, sex, and medical condition of the recipient, the severity of the condition to be treated, the route of administration, the level of metabolic and excretory function of the recipient, the dosage form employed, the particular compound and salt thereof employed, and the like.

Advantageously, compositions containing the compound of Structural Formula I or the salts thereof may be provided in dosage unit form, preferably each dosage unit containing from about 1 to about 500 mg be administered although it will, of course, readily be understood that the amount of the compound or compounds of Structural Formula I actually to be administered will be determined by a physician, in the light of all the relevant circumstances.

Preferably, the compounds of the present invention are administered in a single daily dose, or the total daily dose may be administered in divided doses, two, three, or more

times per day. Where delivery is via transdermal forms, of course, administration is continuous.

Suitable routes of administration of pharmaceutical compositions of the present invention include, for example, 5 oral, eyedrop, rectal, transmucosal, topical, or intestinal administration; parenteral delivery (bolus or infusion), including intramuscular, subcutaneous, intramedullary injections, as well as intrathecal, direct intraventricular, intravenous, intraperitoneal, intranasal, or 10 intraocular injections. The compounds of the invention can also be administered in a targeted drug delivery system, such as, for example, in a liposome coated with endothelial cell-specific antibody.

Solid form formulations include powders, tablets and 15 capsules.

Sterile liquid formulations include suspensions, emulsions, syrups, and elixirs.

Pharmaceutical compositions of the present invention can be manufactured in a manner that is itself known, e.g., 20 by means of conventional mixing, dissolving, granulating, dragee-making, levigating, emulsifying, encapsulating, entrapping or lyophilizing processes.

The following pharmaceutical formulations 1 and 2 are 25 illustrative only and are not intended to limit the scope of the invention in any way.

Formulation 1

Hard gelatin capsules are prepared using the following ingredients:

Active Ingredient	Quantity <u>(mg/capsule)</u>
	250

Starch, dried	200
Magnesium stearate	<u>10</u>
Total	460 mg

Formulation 2

A tablet is prepared using the ingredients below:

	<u>Quantity</u> (mg/tablet)
Active Ingredient	250
Cellulose, microcrystalline	400
Silicon dioxide, fumed	10
Stearic acid	<u>5</u>
Total	665 mg

5

The components are blended and compressed to form tablets each weighing 665 mg.

In yet another embodiment of the compounds of the present invention, the compound is radiolabelled, such as 10 with carbon-14, or tritiated. Said radiolabelled or tritiated compounds are useful as reference standards for in vitro assays to identify new selective PPAR receptor agonists.

The compounds of the present invention can be 15 useful for modulating insulin secretion and as research tools. Certain compounds and conditions within the scope of this invention are preferred. The following conditions, invention embodiments, and compound characteristics listed in tabular form are preferred features and may be 20 independently combined to produce a variety of preferred compounds and process conditions. The following list of

embodiments of this invention is not intended to limit the scope of this invention in any way.

Some preferred characteristics of compounds of formula I are:

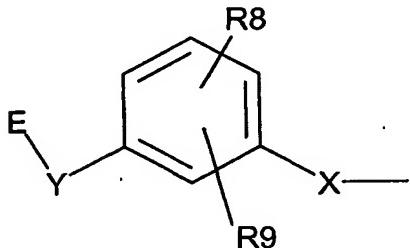
- 5 (a) R₃ is methyl;
- (b) R₄ is hydrogen;
- (c) R₃ and R₄ are each hydrogen;
- (d) R₃ and R₄ are each methyl;
- (e) A is carboxyl;
- 10 (f) X is -O-;
- (g) X is -S-;
- (h) X is a bond;
- (i) U is CH;
- (j) U is CH₂CH;
- 15 (k) U is substituted with arylC₁-C₄alkyl;
- (l) R₉ is methyl;
- (m) R₉ is hydrogen;
- (n) R₉ is C₁-C₃ alkyl;
- (o) R₈ is methyl;
- 20 (p) R₈ and R₉ are each hydrogen;
- (q) R₁₀ is CF₃;
- (r) R₁₀ is haloalkyl;
- (s) R₁₀ is haloalkyloxy;
- (t) R₁₁ is hydrogen
- 25 (u) R₁₀ and R₁₁ are each hydrogen;
- (v) R₁₁ is haloalkyl;
- (w) R₁ is substituted C₁-C₄ alkyl;
- (x) R₁ is hydrogen;
- (y) Y is O;
- 30 (z) Y is S;
- (aa) Y is C;
- (bb) E is C(R₃)(R₄)A;

- (cc) R3 is hydrogen;
- (dd) R3 is C₁-C₂ alkyl;
- (ee) R4 is C₁-C₂ alkyl;
- (ff) R4 is selected from the group consisting
5 of alkoxy and aryloxy;
- (gg) A is COOH;
- (hh) Aliphatic linker is saturated;
- (ii) Aliphatic linker is substituted with C₁-C₃ alkyl;
- 10 (jj) Aliphatic linker is substituted with arylC₁-C₄alkyl;
- (kk) Aliphatic linker is C₁-C₃ alkyl;
- (ll) Aliphatic linker is C₁-C₂ alkyl;
- (mm) Aliphatic linker is C₁-C₃ alkyl and one
15 carbon is replaced with an -O-;
- (nn) Aliphatic linker is C₁-C₃ alkyl and one carbon is replaced with an -S-;
- (oo) Aryl is a phenyl group;
- 20 (pp) A compound of Formula I that selectively modulates a delta receptor;
- (qq) An Active Ingredient, as described herein, that is a PPAR coagonist that modulates a gamma receptor and a delta receptor;
- (rr) An Active Ingredient, as described herein,
25 for use in the treatment of cardiovascular disease;
- (ss) An Active Ingredient, as described herein, for use in the treatment of Metabolic syndrome;
- 30 (tt) An Active Ingredient for use in the control of obesity;

(uu) An Active Ingredient for use in treating diabetes;

(vv) An Active Ingredient that is a PPAR receptor agonist;

5 (ww) A compound of Formula I wherein the headpiece of Formula I is:



(xx) A compound of Formula I selected from the group consisting of (2-Methyl-4-{2-[3-

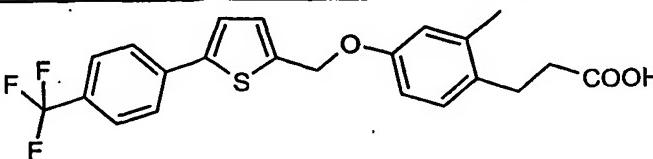
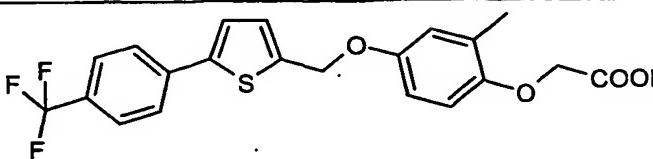
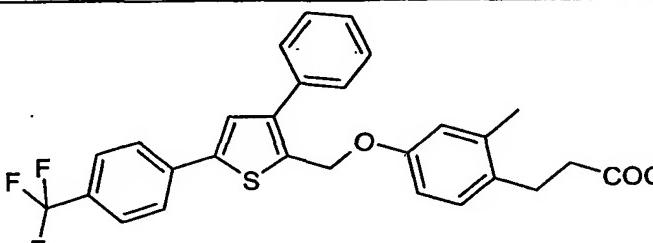
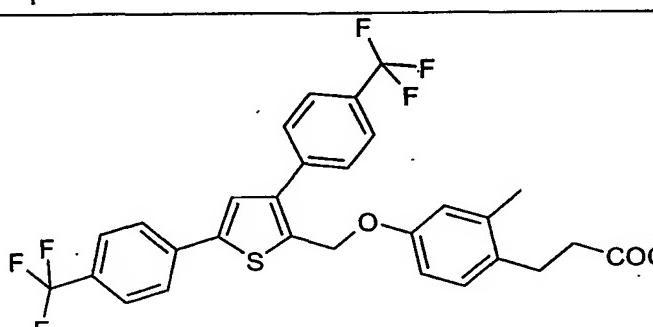
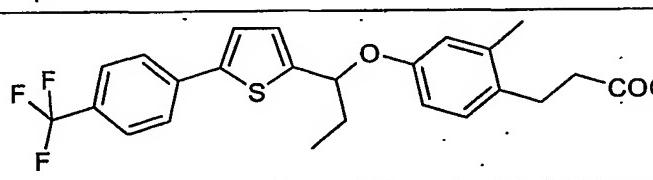
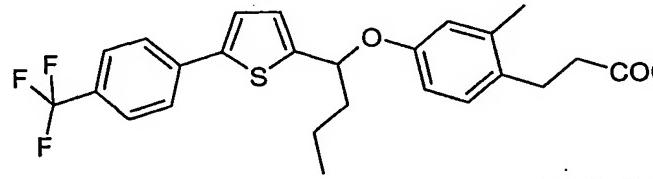
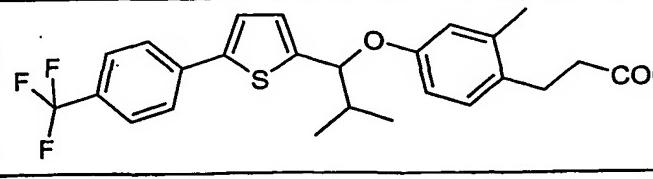
10 methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propylsulfanyl}-phenoxy)-acetic acid, (2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propylsulfanyl}-phenoxy)-acetic acid, 3-

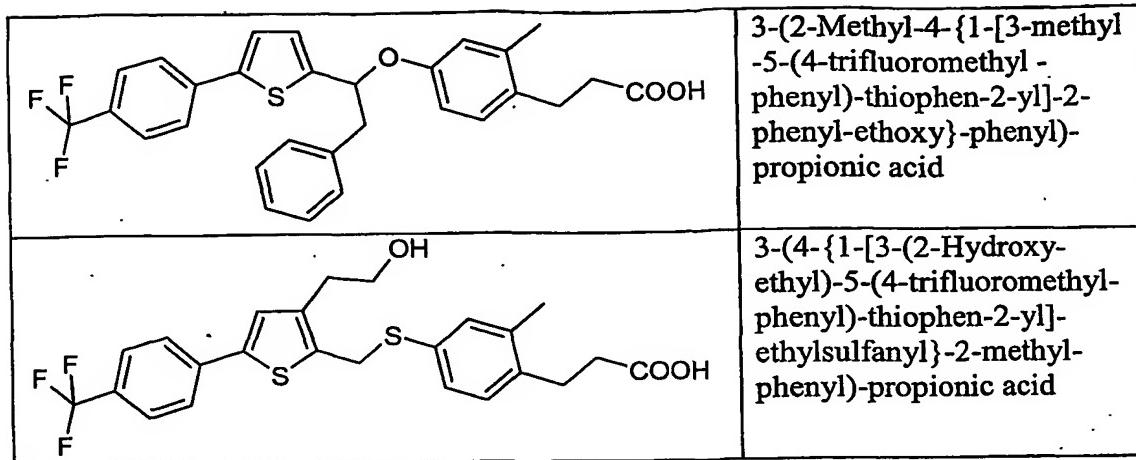
15 (2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propylsulfanyl}-phenyl)-propionic acid, and (3-{2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-acetic;

20 (yy) A compound of Formula I that is (3-{2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-acetic;

(zz) A compound of Formula I selected from the group consisting of:

Compound	Name
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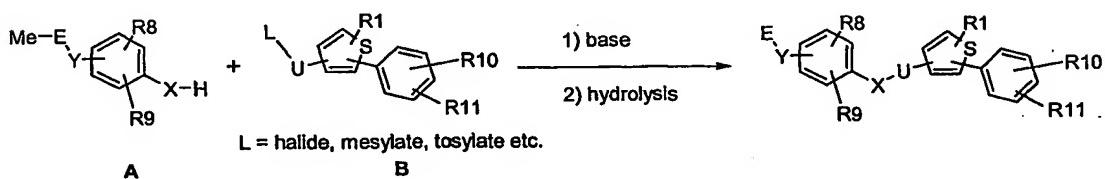
	3-{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid
	{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenoxy}-acetic acid
	3-{2-Methyl-4-[3-phenyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid
	3-{4-[3,5-Bis-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-2-methyl-phenyl}-propionic acid
	3-(2-Methyl-4-{1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-propionic acid
	3-(2-Methyl-4-{1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-butoxy}-phenyl)-propionic acid
	3-(2-Methyl-4-{2-methyl-1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-propionic acid



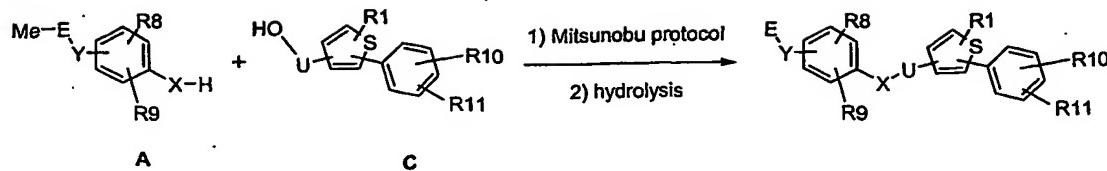
SYNTHESIS

Compounds of the present invention have been formed as specifically described in the examples. Further, many compounds are prepared as more generally using a) alkylation of phenol/thiophenol with a halide, b) a Mitsunobu protocol (O. Mitsunobu, 1981 *Synthesis*, p1); c) and other methods known to the skilled artisan. Alternative synthesis methods may also be effective and known to the skilled artisan.

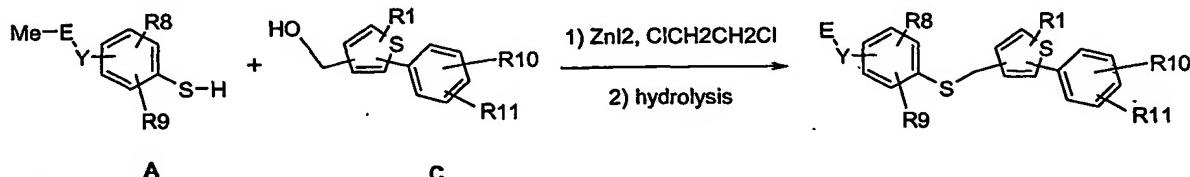
10 For example, an intermediate like A is alkylated with an alkylating agent B in the presence of a base (e.g. K₂CO₃, Cs₂CO₃ etc.). Hydrolysis in the presence of aqueous NaOH or LiOH gave the acid product.



Alternatively, an intermediate like A is coupled with an alcohol C under Mitsunobu reaction condition (DEAD/PPh₃, ADDP/Pbu₃ etc.). Hydrolysis in the presence of aqueous NaOH or LiOH gave the acid product:

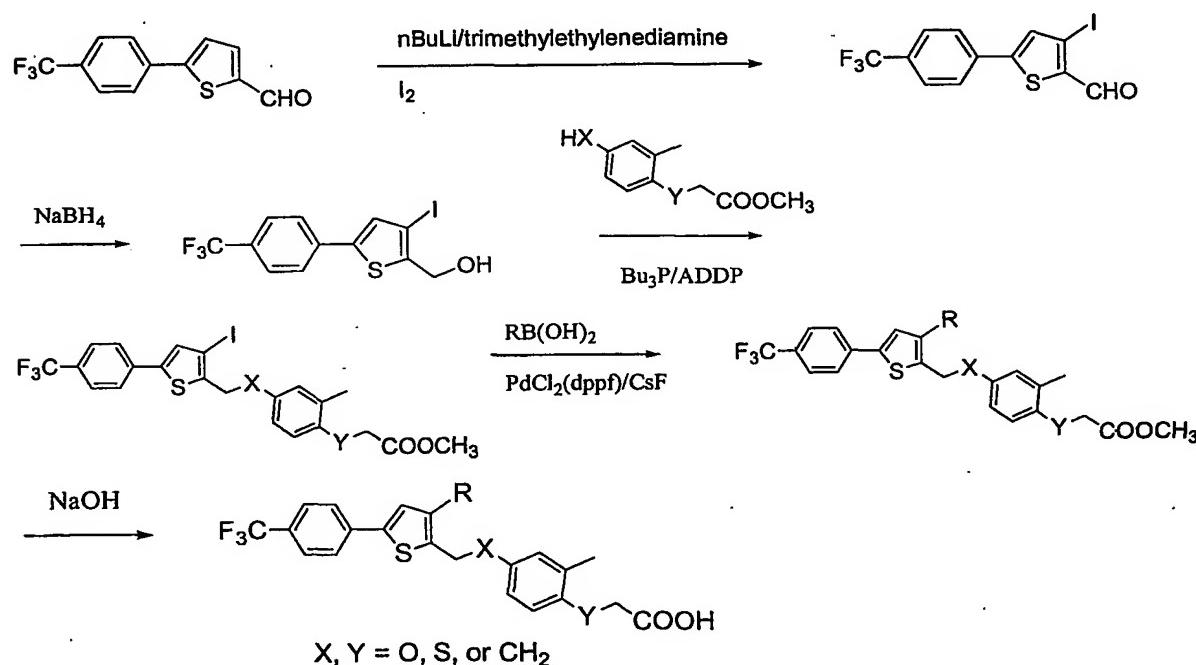


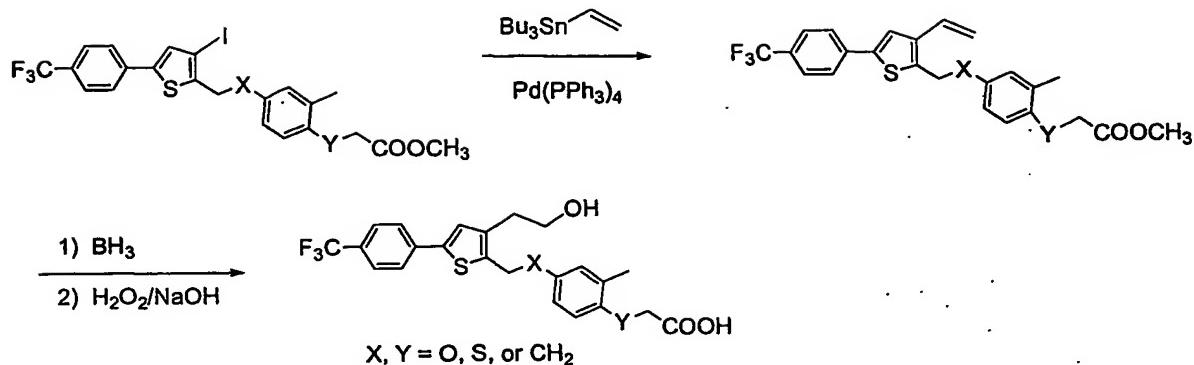
Thioether analogs could also be prepared by a ZnI₂ mediated thioether formation reaction as shown below:



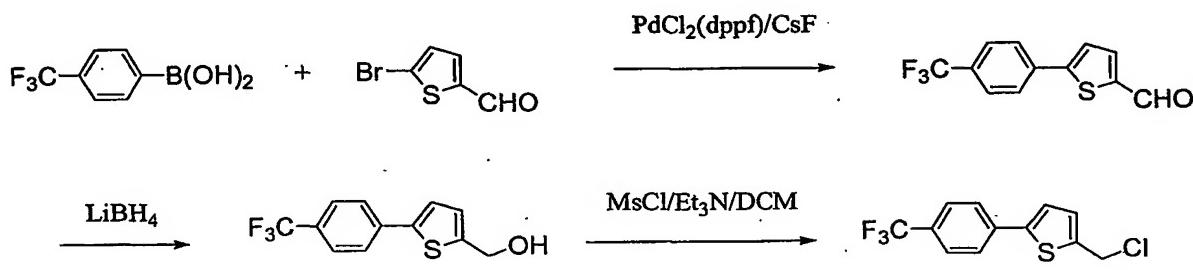
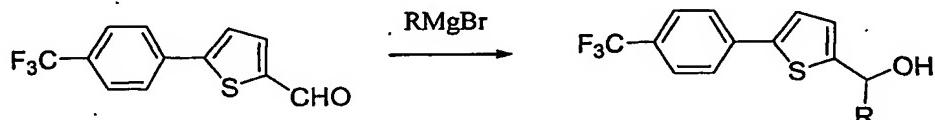
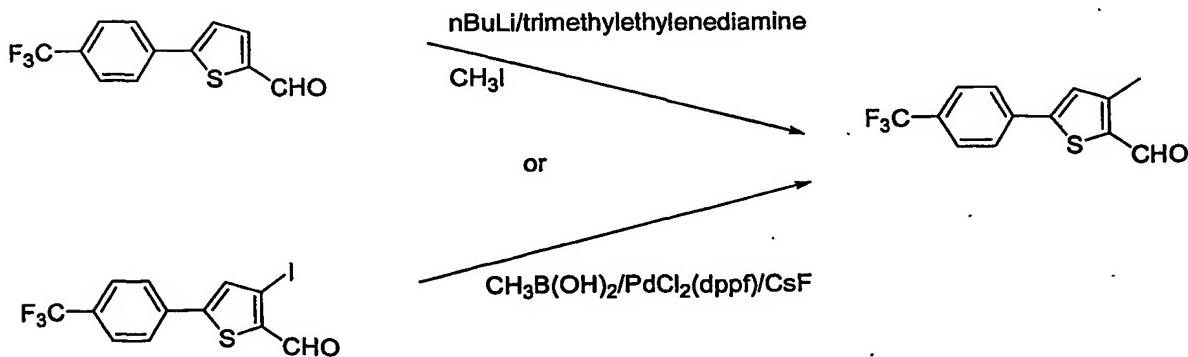
- 5 3-Substituted thiophene analogs can be made by the following
schemes:

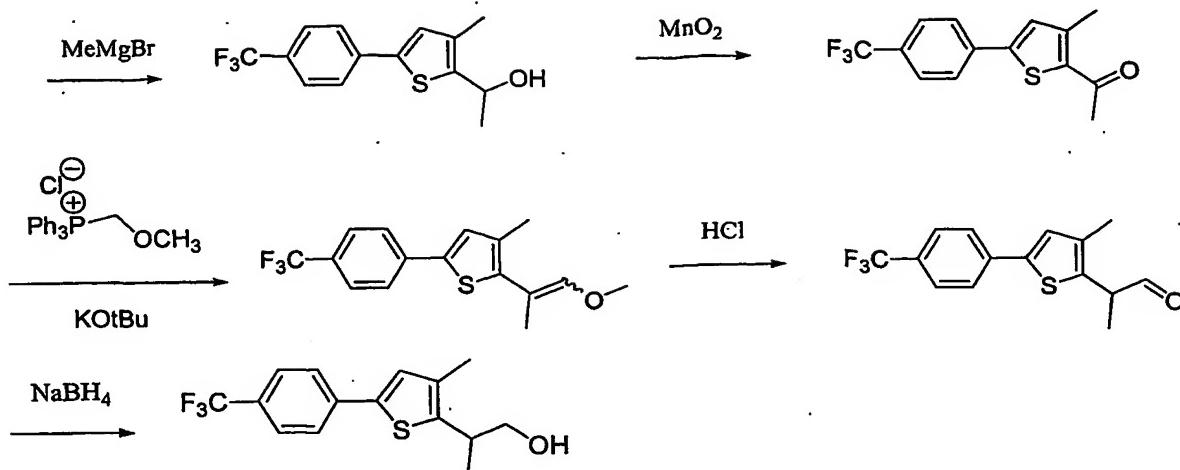
Scheme 1



Scheme 2

Thiophene intermediates B and C can be made in one of the following methods:

Scheme 3**Scheme 4****Scheme 5**



5

EXEMPLIFICATION

The Examples provided herein are illustrative of the invention claimed herein and are not intended to limit the scope of the claimed invention in any way.

10

Instrumental Analysis

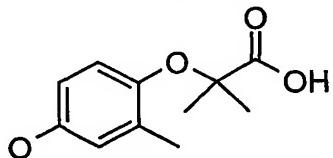
Infrared spectra are recorded on a Perkin Elmer 781 spectrometer. ^1H NMR spectra are recorded on a Varian 400 MHz spectrometer at ambient temperature. Data are reported as follows: chemical shift in ppm from internal standard tetramethylsilane on the δ scale, multiplicity (b = broad, s = singlet, d = doublet, t = triplet, q = quartet, qn = quintet and m = multiplet), integration, coupling constant (Hz) and assignment. ^{13}C NMR are recorded on a Varian 400 MHz spectrometer at ambient temperature. Chemical shifts are reported in ppm from tetramethylsilane on the δ scale, with the solvent resonance employed as the internal standard (CDCl_3 , at 77.0 ppm and DMSO-d_6 , at 39.5 ppm). Combustion analyses are performed by Eli Lilly & Company Microanalytical Laboratory. High resolution mass spectra are obtained on VG ZAB 3F or VG 70 SE spectrometers.

Analytical thin layer chromatography is performed on EM Reagent 0.25 mm silica gel 60-F plates. Visualization is accomplished with UV light.

5

Preparation 1

2-(4-Hydroxy-2-methyl-phenoxy)-2-methyl-propionic acid



Step A

2-(4-Benzyl oxy-2-formylphenoxy)-2-methyl propionic acid ethyl ester

10

5-Benzyl oxy-2-hydroxy-benzaldehyde (Kappe, T.; Witoszynskyj, T. Arch. Pharm., 1975, 308 (5), 339-346) (2.28 g, 10.0 mmol), ethyl bromoisobutyrate (2.2 mL, 15 mmol), and cesium carbonate (3.26 g, 10.0 mmol) in dry DMF (25 mL) are heated at 80 °C for 18 h. The reaction mixture is cooled and partitioned between water (30 mL) and ether (75 mL). The organic layer is washed with brine (15 mL). The aqueous layers are back-extracted with ethyl acetate (30 mL), and the organic layer is washed with brine (20 mL). The combined organic layers are dried (Na_2SO_4) and concentrated to a brown oil. The crude product is purified by flash chromatography using hexanes:ethyl acetate (2.5:1) to give a pale yellow solid (3.04 g, 89%): mp 65 °C; ^1H NMR (400 MHz, CDCl_3) δ 1.24 (t, 3H, J = 7.1 Hz), 1.62 (s, 6H), 4.23 (q, 2H, J = 7.1 Hz), 6.81 (d, 1H, J = 8.8 Hz), 7.10 (dd, 1H, J = 4.6, 9.0 Hz), 7.30-7.43 (m, 6H); MS (ES) m/e 343.1 [M+1].

Step B

2-(4-Hydroxy-2-methyl-phenoxy)-2-methyl-propionic acid ethyl ester

30

2-(4-Benzyl oxy-2-formylphenoxy)-2-methyl-propionic acid ethyl ester (9.00 g, 26.3 mmol) in ethanol (250 mL) is treated with 5% Pd/C (1.25 g) and hydrogen (60 psi, rt, overnight). Additional 5% Pd/C (1.25 g) is added, and the

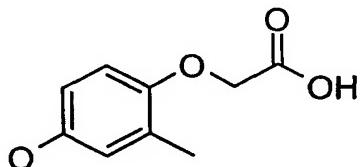
reaction is continued for 6h at 40 °C. The mixture is filtered and concentrated to a tan oil (6.25 g). This oil contained 9 mol% of 2-(4-Hydroxy-2-hydroxymethyl-phenoxy)-2-methyl-propionic acid ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 5 1.26 (t, 3H, J = 7.3 Hz), 1.51 (s, 6H), 2.14 (s, 3H), 4.24 (q, 2H, J = 7.3 Hz), 5.68 (brs, 1H), 6.47 (dd, 1H, J = 3.4, 8.8 Hz), 6.59 (d, 1H, J = 8.3 Hz), 6.60 (brs, 1H).

The following compound is prepared in a similar manner:

10

Preparation 2

2-(4-Hydroxy-2-methyl-phenoxy)-acetic acid

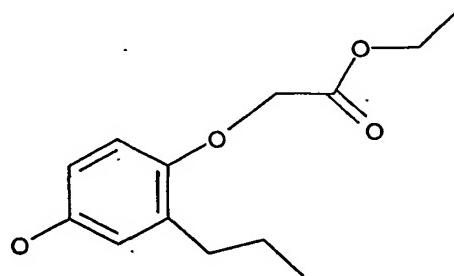


15 ¹H NMR (400 MHz, CDCl₃) δ 1.28 (t, 3H, J = 7.1 Hz), 2.24 (s, 3H), 4.25 (q, 2H, J = 7.1 Hz), 4.55 (s, 2H), 6.56 (dd, 1H, J = 2.7, 8.5 Hz), 6.61 (d, 1H, J = 8.3 Hz), 6.65 (d, 2H, J = 2.9 Hz).

20

Preparation 3

(4-Hydroxy-2-propyl-phenoxy)-acetic acid ethyl ester



Step A

4-Benzylxyloxy-2-propylphenol

25 2-Allyl-4-benzylxyloxyphenol (WO 9728137 A1 19970807, Adams, A.D. et al.) (5.00 g, 20.8 mmol) in ethyl acetate (40 mL) is treated with 5% Pd/C (0.25 g) and hydrogen (1 atm) at ambient temperature for 18 h. The mixture is filtered and

concentrated. The crude product is purified on a Biotage medium pressure chromatography system using a 40L normal phase cartridge and eluted with 10% ethyl acetate in hexanes to give a tan solid (2.8 g, 56%). $R_f = 0.33$ (25%

5 EtOAc/Hexanes); ^1H NMR (400 MHz, CDCl₃) δ 7.44-7.31 (m, 5H), 6.78 (s, 1H), 6.69 (d, J = 1.5 Hz, 2H), 5.00 (s, 2H), 4.31 (s, 1H), 2.55 (t, J = 7.6 Hz, 2H), 1.64 (q, J = 7.5 Hz, 2H), 0.97 (t, J = 7.3 Hz, 3H).

10 Step B

(4-Benzylxy-2-propylphenoxy)acetic acid ethyl ester

A solution of 4-benzylxy-2-propylphenol (0.50 g, 1.94 mmol) in dry DMF (7 mL) is cooled in an ice bath and treated with NaH (0.15 g, 3.8 mmol, 60 % oil dispersion). The ice 15 bath is removed, ethyl bromoacetate (0.43 mL, 3.9 mmol) is added, and the mixture is placed in an oil bath ($T=85$ °C). After 18 h, the reaction mixture is cooled and concentrated in vacuo. The residue is diluted with EtOAc, washed with brine (2x), dried (Na₂SO₄), and concentrated. The crude 20 product is purified by radial chromatography using 10% ethyl acetate in hexanes to give a tan solid (0.62 g, 97%). ^1H NMR (400 MHz, CDCl₃) δ 7.44-7.31 (m, 5H), 6.82 (d, J = 2.9 Hz, 1H), 6.72 (dd, J = 8.8, 2.9 Hz, 1H), 6.66 (d, J = 8.8 Hz, 1H), 5.00 (s, 2H), 4.57 (s, 2H), 4.25 (q, J = 7.0 Hz, 2H), 2.63 (t, J = 7.6 Hz, 2H), 1.64 (q, J = 7.5 Hz, 2H), 25 1.29 (t, J = 7.1 Hz, 3H), 0.95 (t, J = 7.3 Hz, 3H); MS (FIA) m/e 329 (M+1).

Step C

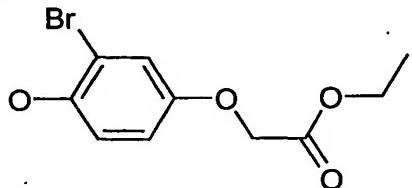
(4-Hydroxy-2-propylphenoxy)acetic acid ethyl ester

A solution of (4-benzylxy-2-propylphenoxy)acetic acid 30 ethyl ester (0.60 g, 1.83 mmol) in THF (15 mL) is treated with 5% Pd/C (75 mg) and hydrogen (60 psi) at ambient temperature for 24 h. The mixture is filtered and 35 concentrated. The crude product is purified by radial chromatography using 15% ethyl acetate in hexanes to give a

tan solid (0.25 g, 57%). ^1H NMR (400 MHz, CDCl_3) δ 6.66 (d, $J = 2.9$ Hz, 1H), 6.62 (d, $J = 8.8$ Hz, 1H), 6.57 (dd, $J = 8.8, 2.9$ Hz, 1H), 4.56 (s, 1H), 4.40 (s, 1H), 4.25 (q, $J = 7.2$ Hz, 2H), 2.61 (t, $J = 7.6$ Hz, 2H), 1.63 (q, $J = 7.5$ Hz, 2H), 1.29 (t, $J = 7.1$ Hz, 3H), 0.95 (t, $J = 7.3$ Hz, 3H); MS (FIA) m/e 239 (M+1).

Preparation 4

(3-Bromo-4-hydroxy-phenoxy)-acetic acid ethyl ester

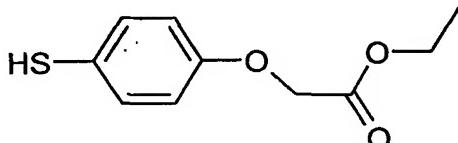


10

To a solution of (4-hydroxy-phenoxy)-acetic acid ethyl ester (0.59 g, 3 mmol) in acetic acid (1.5 mL) is added bromine (0.48 g, 9 mmol) in acetic acid (0.5 mL) at room temperature. After 5 min, solvent is evaporated and purified by column chromatography on silica gel giving the title compound (0.6 g).

Preparation 5

(4-Mercapto-phenoxy)-acetic acid ethyl ester



20

Step A

(4-Chlorosulfonyl-phenoxy)-acetic acid ethyl ester

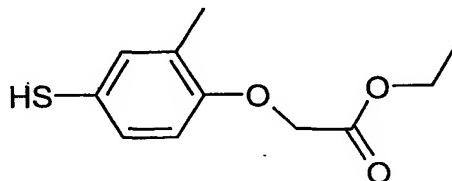
Phenoxy-acetic acid ethyl ester (9.1 mL) is added to chlorosulfonic acid (15 mL) at 0°C dropwise. The reaction is stirred at 0 °C for 30 min, it is allowed to warm to room temperature. After 2 hrs, the reaction mixture is poured into ice, solid product is collected by filtration and dried under vacuum.

Step B(4-Mercapto-phenoxy)-acetic acid ethyl ester

To a mixture of (4-chlorosulfonyl-phenoxy)-acetic acid ethyl ester (0.98 g, 3.5 mmol) and tin powder (2.1 g) in ethanol (4.4 mL) is added HCl in dioxane (1.0 M, 4.4 mL) under nitrogen. The mixture is heated to reflux for 2 hrs, it is poured into ice and methylene chloride and filtered. The layers are separated and extracted with methylene chloride, dried and concentrated. The crude product is used for next step without purification.

The following compounds are made in a similar manner:

15

Preparation 6(4-Mercapto-2-methyl-phenoxy)-acetic acid ethyl ester

This compound can also be made by the following procedure:

To a stirred suspension of Zn powder (10 µm, 78.16 g, 1.2 mol) and dichlorodimethyl silane (154.30 g, 145.02 mL, 1.2 mol) in 500 mL of dichloroethane is added a solution of (4-chlorosulfonyl-2-methyl-phenoxy)-acetic acid ethyl ester (100 g, .34 mol) and 1,3-dimethylimidazolidin-2-one (116.98 g, 112.05 mL, 1.02 mol) in 1L of DCE. Addition is at a rate so as to maintain the internal temperature at ~ 52 °C, cooling with chilled water as necessary. After addition is complete, the mixture is heated at 75 °C for 1 hour. It is then cooled to room temperature, filtered and concentrated iv. Add MTBE, washed twice with saturated LiCl solution, concentrate iv again. Take up the residue in CH₃CN, wash with hexane (4X) and concentrate iv to yield a biphasic mixture. Let stand in a separatory funnel and separate layers, keeping the bottom layer for product. Filtration

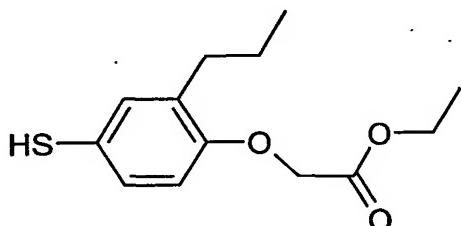
through a plug of silica gel (1 Kg, 25% EtOAc/hexane) and subsequent concentration yields 61 g (79%) of a clear, colorless oil.

NMR (DMSO-d₆) δ 7.1 (s, 1H), 7.05 (dd, 1H), 6.75 (d, 1H),

5 5.03 (s, 1H), 4.75 (s, 2H), 4.15 (q, 2H), 2.15 (s, 3H), 1.2 (t, 3H).

Preparation 7

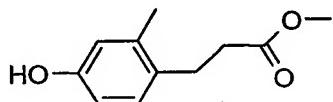
(4-Mercapto-2-propyl-phenoxy)-acetic acid ethyl ester



10

Preparation 8

3-(4-Hydroxy-2-methyl-phenyl)-propionic acid methyl ester



15

Step A

4-Bromo-3-methyl-phenyl benzyl ester

To a solution of 4-Bromo-3-methyl-phenol (20.6 g, 0.0.11 mol) in DMF (100 mL) is added Cs₂CO₃ (54 g, 0.165 mol),

20 followed by benzyl bromide (14.4 mL). After stirred at 60 °C for 40 h, the reaction mixture is diluted with ethyl acetate, filtered through celite. The filtrate is washed with water and brine, dried over sodium sulfate, concentration yields the title product (27 g).

25

Step B

3-(4-Benzyl-oxo-2-methyl-phenyl)-propionic acid methyl ester

To a solution of 4-bromo-3-methyl-phenyl benzyl ester (7.6

30 g, 27.4 mmol) in proprionitrile (200 mL) is added methyl

acrylate (10 mL) and diisopropylethyl amine (9.75 mL), the solution is degassed and filled with nitrogen for three times. To this mixture are added tri-*o*-tolyl-phosphane (3.36 g) and palladium acetate (1.25 g) under nitrogen, then 5 heated at 110 °C overnight, cooled to room temperature, filtered through celite. The solvent is evaporated, the residue is taken into ethyl acetate and washed with water and brine, dried over sodium sulfate. Concentration and column chromatography on silica gel eluted with hexanes and 10 ethyl acetate yields the title compound (6.33 g).

Step C

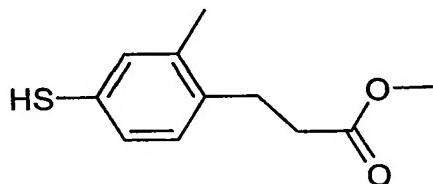
3-(4-Hydroxy-2-methyl-phenyl)-propionic acid methyl ester

15 A mixture of 3-(4-Benzyl-oxo-2-methyl-phenyl)-propionic acid methyl ester (13.7 g, 48.5 mmol) and Pd/C (5 %, 13.7 g) in MeOH (423 mL) is stirred under 60 psi of hydrogen for 24 hrs. Catalyst is filtered off, filtrate is concentrated giving the title compound (8.8 g, 93.5%).

20

Preparation 9

3-(4-Mercapto-2-methyl-phenyl)-propionic acid methyl ester



Step A

25 3-(4-Dimethylthiocarbamoyloxy-2-methyl-phenyl)-propionic acid methyl ester

3-(4-Hydroxy-2-methyl-phenyl)-propionic acid methyl ester (5.0 g, 25.75 mmol) is dissolved into dry dioxane (100 mL) and combined with 4-dimethylamino pyridine (0.500 g, 2.6 mmol), triethylamine (7.0 mL, 51.5 mmol), and 30 dimethylaminothiocarbomoyl chloride (4.5 g, 32.17 mmol). The reaction is heated to reflux under nitrogen. The reaction is monitored by TLC until all of the phenol is

consumed, 20h. After cooling to room temperature, the reaction is diluted with ethyl acetate (200 mL). Water (75 mL) is added and the two layers are separated. The organic layer is washed with brine (75mL) then dried over anhydrous sodium sulfate. The solvent is removed and the residue is dried under vacuum.

Step B

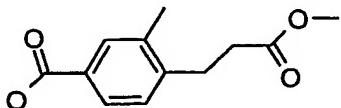
3-(4-Dimethylcarbamoylsulfanyl-2-methyl-phenyl)-propionic acid methyl ester

3-(4-Dimethylthiocarbamoyloxy-2-methyl-phenyl)-propionic acid methyl ester, taken crude from the previous step, is diluted with 75 mL of tetradecane and heated to reflux under nitrogen. The reaction is monitored by TLC until all the conversion is complete, 20h. The reaction is allowed to cool to room temperature, then the tetradecane is decanted away from the resulting oil. The residue is rinsed several times with hexanes. This oil is then purified using flash column chromatography, yielding 5.01 g, or 69% (2 steps) of the product.

Step C

3-(4-Mercapto-2-methyl-phenyl)-propionic acid methyl ester

3-(4-Dimethylcarbamoylsulfanyl-2-methyl-phenyl)-propionic acid methyl ester (5.01 g, 17.8 mmol) is diluted with methanol (30 mL) and to this is added sodium methoxide (1.7 mL of 4M in methanol, 7.23 mmol). The reaction is heated to reflux under nitrogen and monitored by TLC. After complete conversion, 20h., the reaction is allowed to cool to room temperature. The reaction is neutralized with 1N HCl (7.23 mL) and diluted with ethyl acetate (150 mL). The two phases are separated and the organic layer is washed with water (75 mL), then brine (75 mL). The organic layer is then dried over anhydrous sodium sulfate, then concentrated to yield 4.43 g crude product that is used without further purification.

Preparation 10**4-(2-Methoxycarbonyl-ethyl)-3-methyl-benzoic acid****Step A****4-Bromo-3-methyl-benzoic acid benzyl ester**

To a solution of 4-Bromo-3-methyl-benzoic acid benzyl (25.3 g, 0.118 mol) in DMF (200 mL) is added Cs₂CO₃ (76.6 g, 0.235 mol), followed by benzyl bromide (15.4 mL). After stirred at room temperature for 2 h, the reaction mixture is diluted with ethyl acetate, filtered through celite. The filtrate is washed with water and brine, dried over sodium sulfate, concentration yields the title product.

Step B**4-(2-Methoxycarbonyl-vinyl)-3-methyl-benzoic acid benzyl ester**

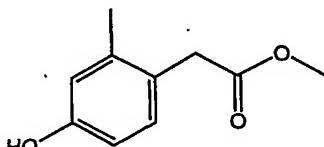
To a solution of 4-bromo-3-methyl-benzoic acid benzyl ester (36 g, 118 mmol) in propionitrile (1000 mL) is added methyl acrylate (43.3 mL) and diisopropylethyl amine (42 mL), the solution is degassed and filled with nitrogen for three times. To this mixture are added tri-*o*-tolyl-phosphane (14.5 g) and palladium acetate (5.34 g) under nitrogen, then heated at 110 °C overnight, cooled to room temperature, filtered through celite. The solvent is evaporated, the residue is taken into ethyl acetate and washed with water and brine, dried over sodium sulfate. Concentration and column chromatography on silica gel eluted with hexanes and ethyl acetate yields the title compound (31 g, 84.7%).

Step C**4-(2-Methoxycarbonyl-ethyl)-3-methyl-benzoic acid**

A mixture of 4-(2-methoxycarbonyl-vinyl)-3-methyl-benzoic acid benzyl ester (11.6 g, 37.4 mmol) and Pd/C (5 %, 1.5 g) in THF (300 mL) and methanol (100 mL) is stirred under 60 psi of hydrogen overnight. Catalyst is filtered off,
5 filtrate is concentrated giving the title compound (8.3 g, 100%).

Preparation 11

(4-Hydroxy-2-methyl-phenyl)-acetic acid methyl ester



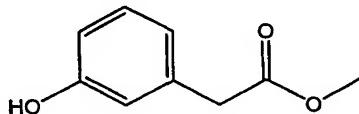
10

Step A

4-Methoxy-2-methylbenzoic acid (2.5 g, 15.04 mmol) is stirred in thionyl chloride (50 mL) at reflux 2 hr. The mixture is concentrated and diluted with toluene (10 mL) and concentrated. The resulting solid is dried under vacuum 18 hr. The resulting acid chloride is stirred in 20 mL ether at 0 deg C. A solution of diazomethane (39.6 mmol) in ether (150 mL) is added to the acid chloride solution and stirred 18 hr. The resulting diazoketone solution is concentrated. The residue is stirred in methanol (100 mL) and a solution of silver benzoate in triethylamine (1.0 g in 10 mL) is added and the reaction is heated to 60 deg C and stirred 1 hr. The mixture is concentrated, diluted with 1.0 N aqueous hydrochloric acid (20 mL), extracted to three portions of ethyl acetate (50 mL each). The extracts are combined, washed with aqueous saturated sodium hydrogen carbonate, water, and brine (50 mL each), dried over anhydrous magnesium sulfate, filtered and concentrated. The residue is purified via silica gel chromatography eluting with 9:1 hexanes:ethyl acetate to afford 1.5 g (51%) of the homologated ester as a white solid.

Step B

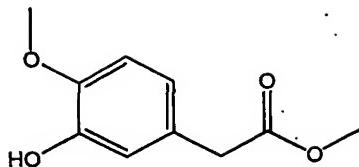
(4-Methoxy-2-methyl-phenyl)-acetic acid methyl ester (1.5 g, 7.72 mmol) is stirred in dichloromethane (50 mL) at 0 deg. C. Aluminum chloride (4.13 g, 31 mmol) is added 5 followed by ethane thiol (2.9 mL, 38.6 mmol). The resulting mixture is stirred at room temperature for 2 hr. Water (50 mL) is added and the product is extracted into ethyl acetate (3 X 50 mL), the extracts are combined, dried over anhydrous magnesium sulfate, filtered, and concentrated 10 to afford the title compound as a colorless oil, 1.4 g, 100%. MS M⁺+1 181. The structure is confirmed by ¹H NMR spectroscopy.

Preparation 12**(3-Hydroxy-phenyl)-acetic acid methyl ester****Step A****(3-Hydroxy-phenyl)-acetic acid methyl ester**

20 (3-Hydroxy-phenyl)-acetic acid (5.0 g, 32.86 mmol) is stirred in methanol (100 mL) and concentrated (98%) sulfuric acid (3.0 mL,) is added. The mixture is heated to reflux 18 hr. The reaction is cooled and concentrated. The residue is diluted with water (100 mL) and extracted with ethyl 25 acetate (3 X 50 mL). The combined extracts are dried over anhydrous magnesium sulfate, filtered, and concentrated to yield the title compound as an orange oil, 5.46 g, 100%. MS M⁺+1 167. The structure is confirmed by ¹H NMR spectroscopy.

30 The following compounds are made in a similar manner:

Preparation 13**(3-Hydroxy-4-methoxy-phenyl)-acetic acid methyl ester**

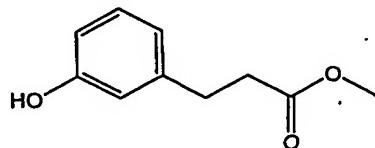


An orange oil. MS M⁺+1 197. The structure is confirmed by ¹H NMR spectroscopy.

5

Preparation 14

3- (3-Hydroxy-phenyl) -propionic acid methyl ester



Step A

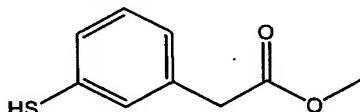
3- (3-Hydroxy-phenyl) -propionic acid methyl ester

10 An orange oil. MS M⁺+1 181. The structure is confirmed by ¹H NMR spectroscopy.

Preparation 15

(3-Mercapto-phenyl) -acetic acid methyl ester

15



Step A

(3-Dimethylthiocarbamoyloxy-phenyl) -acetic acid methyl ester

A mixture of (3-Hydroxy-phenyl) -acetic acid methyl ester (5.5 g, 33.1 mmol), N,N-dimethyl thiocarbamoyl chloride (5.11 g, 41.38 mmol), triethylamine (9.2 mL, 66.2 mmol), N,N-dimethylamino pyridine (0.4 g, 3.31 mmol) and dioxane (50 mL) is stirred at reflux 18 hr. The mixture is concentrated, partitioned between 1M aqueous hydrochloric acid (200 mL) and ethyl acetate (3 X 75 mL). The combined organic extracts are dried over anhydrous magnesium sulfate, filtered, concentrated, and purified via silica chromatography eluting the product with dichloromethane to

afford the title compound as a brown oil, 6.8 g, 81%. MS M⁺+1 254. The structure is confirmed by ¹H NMR spectroscopy.

Step B

5 (3-Dimethylcarbamoylsulfanyl-phenyl)-acetic acid methyl ester

10 (3-Dimethylthiocarbamoyloxy-phenyl)-acetic acid methyl ester (6.8 g, 26.84 mmol) is stirred in tetradecane (30 mL) at 255 deg C for 8 hr. The mixture is cooled, the residue is purified by silica chromatography eluting the product with hexanes to 1:1 hexanes:ethyl acetate to afford the title compound as an orange oil, 4.9 g, 58 %. MS M⁺+1 254. The structure is confirmed by ¹H NMR spectroscopy.

15

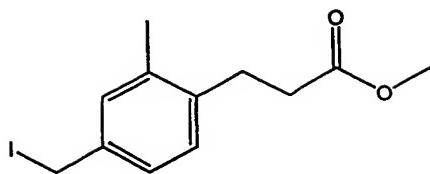
Step C

(3-Mercapto-phenyl)-acetic acid methyl ester

20 A mixture of (3-dimethylcarbamoylsulfanyl-phenyl)-acetic acid methyl ester (2.0 g, 7.9 mmol), potassium hydroxide (1.4 g, 24 mmol), methanol (50 mL), and water (5 mL) is stirred at reflux 3 hr. The mixture is concentrated, and product partitioned between 1M aqueous hydrochloric acid (50 mL) and ethyl acetate (3 X 75 mL). The combined extracts are dried over anhydrous magnesium sulfate, filtered and concentrated. The residue is taken up in methanol (50 mL), 2 mL concentrated sulfuric acid is added, and the mixture refluxed 3 hr. The mixture is concentrated, and the residue purified by silica chromatography eluting with 7:3 hexanes:ethyl acetate to afford the title compound as a pale yellow oil, 1.0 g, 69%. MS M⁺+1 183. The structure is confirmed by ¹H NMR spectroscopy.

Preparation 16

35 3-(4-Iodomethyl-2-methyl-phenyl)-propionic acid methyl ester

**Step A**3-(4-Hydroxymethyl-2-methyl-phenyl)-acrylic acid methyl ester

5

A mixture of methyl-4-bromo-3-methylbenzoate (5.7 g, 24.88 mmol), lithium aluminum hydride (29 mL, 29 mmol, 1 M solution in tetrahydrofuran) and tetrahydrofuran (100 mL) is stirred in ice/water for 1 hr. The reaction is quenched with aqueous hydrochloric acid (50 mL, 1 M). The product is extracted into ethyl acetate (3 X 100 mL). The combined extracts are dried over anhydrous magnesium sulfate, filtered and concentrated. The crude product is taken up in propionitrile (100 mL). Methylacrylate (10 mL, 121.5 mmol), palladium acetate (1.12 g, 5 mmol), tri-*o*-tolylphosphine (3.0 g, 10 mmol), and N,N-diisopropyl ethylamine (8.7 mL, 50 mmol) are sequentially added and the resulting reaction mixture is heated to 110 deg C 3 hr. The mixture is concentrated, and the residue diluted with aqueous hydrochloric acid (100 mL, 1M). The product is extracted with dichloromethane (2 X 100 mL) and ethyl acetate (100 mL). The combined extracts are dried over anhydrous magnesium sulfate, filtered, concentrated, and purified via silica chromatography eluting with 7:3 hexanes:ethyl acetate to 1:1 hexanes:ethyl acetate to afford the pure product as a yellow oil, 4.7 g, 91 %. MS M⁺ 207. The structure is confirmed by ¹H NMR spectroscopy.

Step B

30 3-(4-Hydroxymethyl-2-methyl-phenyl)-propionic acid methyl ester

A mixture of 3-(4-Hydroxymethyl-2-methyl-phenyl)-acrylic acid methyl ester (4.7 g, 22.8 mmol), Raney nickel

(0.668 g) and tetrahydrofuran (618 mL) is shaken under 60 psig. Hydrogen 24 hr. The catalyst is filtered off, and the mixture is concentrated to afford the product as a pale yellow oil, 4.3 g, 91%. The structure is confirmed by ¹H NMR spectroscopy.

Step C

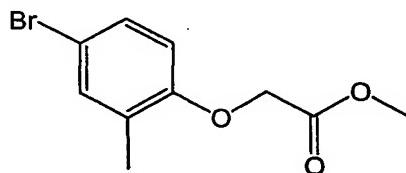
3-(4-Iodomethyl-2-methyl-phenyl)-propionic acid methyl ester

A mixture of 3-(4-Hydroxymethyl-2-methyl-phenyl)-propionic acid methyl ester (0.62 g, 2.98 mmol), triphenyl phosphine (0.86 g, 3.27 mmol) and dichloromethane (10 mL) is stirred at room temperature. A solution of iodine (0.83 g, 3.27 mmol) in benzene (5 mL) is added and the black mixture is stirred at room temperature 2hr. The brown mixture is diluted with 10% aqueous sodium hydrogen sulfite (5 mL) and the resulting clear mixture is washed with ethyl acetate (3 X 50 mL). The combined extracts are dried over anhydrous magnesium sulfate, filtered and concentrated. The residue is purified via silica chromatography eluting with 9:1 hexanes:ethyl acetate to afford the title compound as a crystalline ivory solid, 0.68g, 72%. MS M⁺+1 319. The structure is confirmed by ¹H NMR spectroscopy.

25

Preparation 17

(4-Bromo-2-methyl-phenoxy)-acetic acid methyl ester



Step A

(4-Bromo-2-methyl-phenoxy)-acetic acid methyl ester

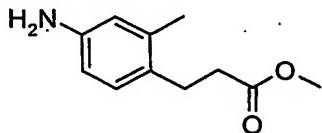
A mixture of 4-bromo-2-methylphenol (1.0 g, 5.35 mmol), sodium hydride (0.26 g, 6.42 mmol, 60% mineral oil), N,N-dimethylformamide (10 mL), and methyl-2-bromoacetate (0.56 mL, 5.88 mmol) is stirred at room temperature 18 hr. The

mixture is diluted with water (50 mL) and the product extracted to ethyl acetate (3 X 50 mL). The combined extracts are dried over anhydrous magnesium sulfate, filtered, concentrated and purified via silica

- 5 chromatography eluting with 8:2 hexanes:ethyl acetate to afford title compound as a colorless oil, 1.03 g, 74%. MS M⁺ 259. The structure is confirmed by ¹H NMR spectroscopy.

Preparation 18

- 10 3-(4-Amino-2-methyl-phenyl)-propionic acid methyl ester



Step A

3-(2-Methyl-4-nitro-phenyl)-acrylic acid methyl ester

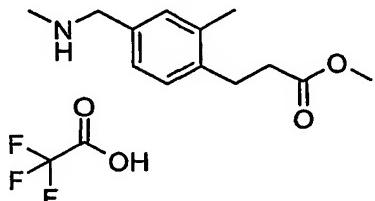
- To a solution of 2-bromo-5-nitrotoluene (3.11 g, 14.39 mmol) in propionitrile (105 mL) is added DIPEA (5.1 mL, 29.28 mmol). The mixture is degassed three times. Methyl acrylate (5.2 mL, 57.74 mmol) is added and the mixture is degassed. Tri-*o*-tolylphosphine (1.77 g, 5.82 mmol) and Pd(OAc)₂ (0.64 g, 2.85 mmol) are added and the mixture is degassed a final two times followed by heating at 110°C for 4 h. Upon cooling, the mixture is passed through Celite and the filtrate is concentrated. The residue is partitioned between Et₂O and 1N HCl. The organics are washed with saturated NaHCO₃ and brine, and dried with Na₂SO₄. The crude material is purified by flash chromatography to yield the title compound (2.90 g, 91%).

Step B

3-(4-Amino-2-methyl-phenyl)-propionic acid methyl ester

- 30 A mixture of 3-(2-Methyl-4-nitro-phenyl)-acrylic acid methyl ester (1.47 g, 6.64 mmol) and 5% Pd/C (0.29 g) in MeOH (100 mL) is exposed to a hydrogen atmosphere (60 psi) for 12 h. The mixture is filtered through Celite and purified by flash chromatography to yield the title compound (0.99 g, 77%).

Preparation 19

3-(2-Methyl-4-methylaminomethyl-phenyl)-propionic acid
methyl ester TFA salt

5

Step A

3-(4-Formyl-2-methyl-phenyl)-propionic acid methyl ester

A mixture of 3-(4-Hydroxymethyl-2-methyl-phenyl)-propionic acid methyl ester (0.49 g, 2.35 mmol) and MnO₂ (0.80 g, 9.20 mmol) in chloroform (5 mL) is stirred at RT for 4 days. The mixture is filtered through Celite; the Celite is washed with copious amounts of EtOAc. The filtrate is concentrated and purified by flash chromatography to yield the title compound (0.29 g, 60%).

15

Step B

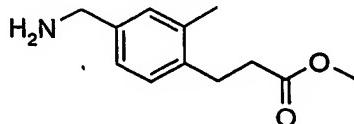
3-(2-Methyl-4-methylaminomethyl-phenyl)-propionic acid
methyl ester trifluoroacetic acid

To a mixture of 3-(4-Formyl-2-methyl-phenyl)-propionic acid methyl ester (0.27 g, 1.31 mmol) and methylamine (2M in THF, 0.60 mL, 1.20 mmol) in anhydrous CH₂Cl₂ (10 mL) is added 4Å molecular sieves followed by acetic acid (0.090 mL, 1.57 mmol). The mixture is stirred at RT for 1.5 h. Sodium triacetoxyborohydride (0.39 g, 1.85 mmol) is added, and the mixture is stirred overnight. The reaction is quenched with saturated NaHCO₃. The organics are washed with saturated NaHCO₃ and brine, and dried with MgSO₄. Upon concentration, the mixture is purified by reverse phase chromatography to yield the title compound (0.12 g, 45%).

30

Preparation 20

3-(4-Aminomethyl-2-methyl-phenyl)-propionic acid methyl ester



Step A

5 3-(4-Chloromethyl-2-methyl-phenyl)-propionic acid methyl ester

To a 0°C solution of 3-(4-Hydroxymethyl-2-methyl-phenyl)-propionic acid methyl ester (1.02 g, 4.90 mmol) in anhydrous CH₂Cl₂ (15 mL) is added triethylamine (0.75 mL, 5.38 mmol) followed by thionyl chloride (0.40 mL, 5.48 mmol). The mixture is allowed to warm to RT overnight. Water is added, and the mixture is extracted with CH₂Cl₂. The organics are dried with MgSO₄ and concentrated. The crude material is purified by flash chromatography to yield the title compound (1.01 g, 91%).

Step B

3-(4-Azidomethyl-2-methyl-phenyl)-propionic acid methyl ester

20 To a solution of 3-(4-Chloromethyl-2-methyl-phenyl)-propionic acid methyl ester (0.52 g, 2.31 mmol) in DMF (7 mL) is added sodium azide (0.25 g, 3.84 mmol). The mixture is stirred overnight. Water is added, and the mixture is extracted with EtOAc. The organics are dried with Na₂SO₄ and concentrated to yield the title compound (0.49 g, 91%). The material is used without further purification.

Step C

3-(4-Aminomethyl-2-methyl-phenyl)-propionic acid methyl ester

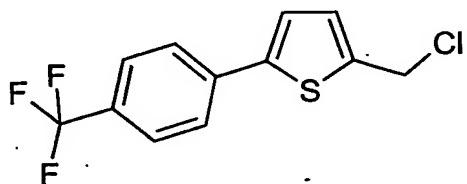
30 A mixture of 3-(4-Azidomethyl-2-methyl-phenyl)-propionic acid methyl ester (0.20 g, 0.86 mmol) and 5% Pd/C (32 mg) in EtOH (50 mL) is exposed to a hydrogen atmosphere (60 psi) at RT overnight. Upon filtering the mixture through Celite,

the filtrate is concentrated to yield the title compound (0.14 g, 78%). The material is used without further purification.

5

Preparation 21

2-Chloromethyl-5-(4-trifluoromethyl-phenyl)-thiophene



10

Step A

5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde

To a mixture of 4-(trifluoromethyl)phenyl-boronic acid (5.18 g, 27.3 mmole), 5-bromo-2-thiophenecarboxyaldehyde (5.39 g, 27.3 mmole) and cesium fluoride (14.5 g, 95.5 mmole) in dioxane (100 mL), is bubbled with nitrogen gas for 15 minutes. The catalyst $PdCl_2(dppf)$ (0.52 g) is then added to the mixture. The reaction is heated under reflux for 16 hours. The solvent is removed on rota vapor, and the resulting residue is partitioned between ethyl acetate (500 mL) and water (500 mL). The aqueous layer is extracted with more ethyl acetate (100 mL). The combined organic solution is washed with brine (3 x 500 mL), dried over Na_2SO_4 and concentrated. The crude product is purified on a silica gel column, eluting with 0-15% ethyl acetate in hexane and concentrated to provide the titled compound as yellow solid.

Step B

[5-(4-Trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

30

To a solution of 5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (3.02 g, 11.8 mmole) in THF (100 mL), is added to $LiBH_4$ (1.75 g, 80.24 mmole) in one portion at 0°C. The

reaction is kept at 0°C for 15 minutes and warmed up to room temperature for 1 hour. The reaction is quenched using 5N HCl (100 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (2 x 5 100 mL). The combined organic solution is washed with brine (3 x 200 mL), dried over Na₂SO₄, and concentrated. The crude product is purified on a silica gel column, eluting with 20% ethyl acetate in hexane and concentrated to provide the titled compound as off-white solid.

10

Step C

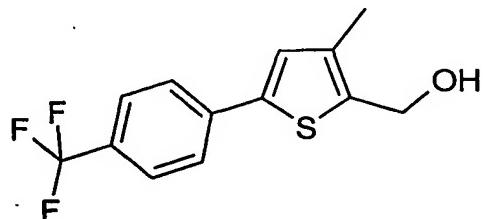
2-Chloromethyl-5-(4-trifluoromethyl-phenyl)-thiophene

To a mixture of [5-(4-Trifluoromethyl-phenyl)-thiophen-2-yl]-methanol (1.52 g, 5.89 mmole) and triethyl amine (1.64 mL, 11.78 mmole) in DCM (100 mL) at 0°C, is injected methanesulfonyl chloride (0.91 mL, 11.78 mmole) dropwise. The reaction is kept at 0°C for an hour and warmed up to room temperature for an hour. The reaction mixture is 15 20 concentrated on rota vapor, and the resulting residue is purified on a silica gel column, eluting with 0-15% ethyl acetate in hexane and concentrated to provide the titled compound as off-white solid.

25

Preparation 22

[5-(4-Trifluoromethyl-phenyl)-thiophen-2-yl]-methanol



Step A

30 3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde

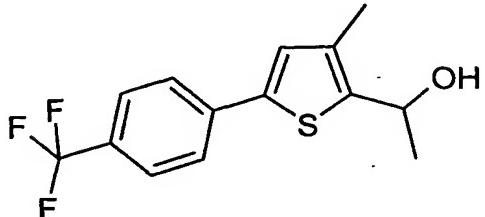
To a solution of trimethylethylenediamine (0.296 mL, 2.28 mmole) in THF at -78°C, is injected 2.0M n-butyllithium in cyclohexane (1.14 mL, 2.28 mmole) dropwise. The mixture is 5 stirred for 15 minutes, then added a solution of 5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (0.530g, 2.07 mmole) in THF (5 mL) and stirred for another 15 minutes. To the resulting mixture is injected 2.0M n-butyllithium in cyclohexane (1.55 mL; 3.10 mmole) at -78°C 10 and warmed up to -18°C for an hour. The reaction is cooled down to -78°C again, quenched with excess amount of iodomethane (0.644 mL, 10.35 mmole) and allowed to warm up to room temperature, then poured into well stirred ice-water (30 mL). The aqueous solution is then extracted with ethyl 15 acetate (2 x 30 mL). The combined organic solution is washed with brine (3 x 30 mL), dried over Na₂SO₄ and concentrated. The crude product is purified on a silica gel column, gradient eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as yellow 20 crystalline.

Step B

To a solution of 3-methyl-5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (0.140 g, 0.518 mmole) in THF (5 mL), is added to LiBH₄ (0.056 g, 2.57 mmole) in one portion 25 at 0°C. The reaction is kept at 0°C for 15 minutes and warmed up to room temperature for 1 hour. The reaction is quenched using 1N HCl (10 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with 30 ethyl acetate (2 x 10 mL). The combined organic solution is washed with brine (3 x 20 mL), dried over Na₂SO₄ and concentrated. The crude product is purified on a silica gel column, eluting with 20% ethyl acetate in hexane and concentrated to provide the titled compound as white solid.

Preparation 23

1- [3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol



5

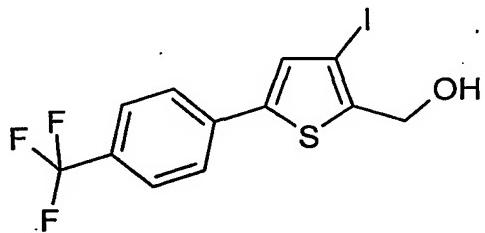
To a solution of 3-methyl-5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (0.130 g, 0.481 mmole) in THF (5 mL), is injected 3.0 M MeMgBr in ethyl ether (0.27 mL, 0.810 mmole) dropwise. The reaction is stirred for 2 hours. The reaction is quenched with saturated NH₄Cl_(aq) (10 mL), then the aqueous solution is extracted with ethyl acetate (3 x 15 mL). The combined organic solution is washed with brine (3 x 50 mL), dried over Na₂SO₄ and concentrated. The crude product is purified on a silica gel column, eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as yellow solid.

The following compounds are made in a similar manner:

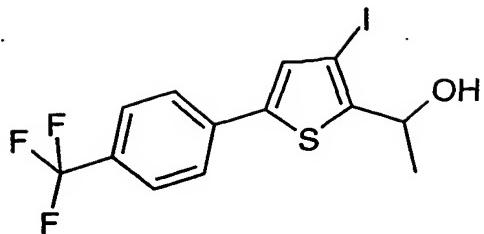
20

Preparation 24

[3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

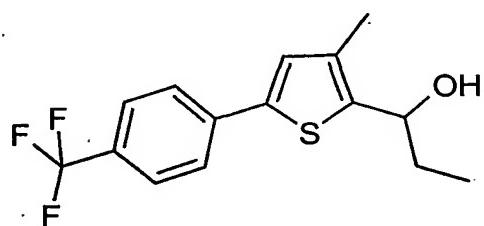
**Preparation 25**

25 **1- [3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol**



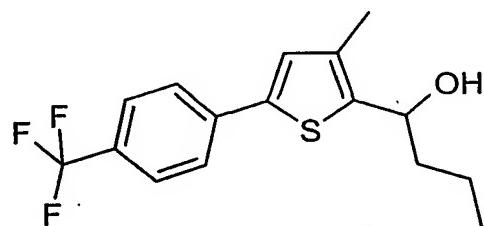
Preparation 26

- 5 1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol



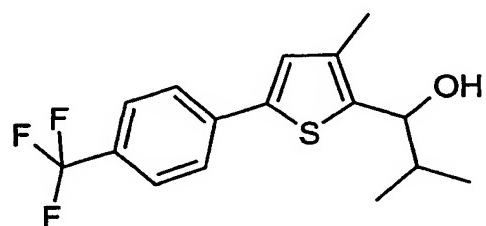
Preparation 27

- 10 1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-butan-1-ol



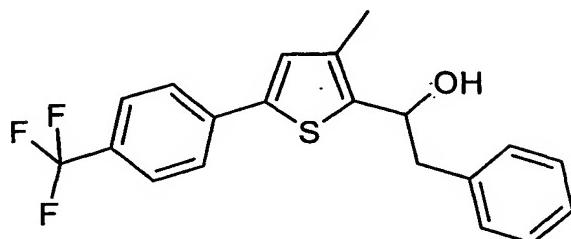
Preparation 28

- 15 2-Methyl-1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol



Preparation 29

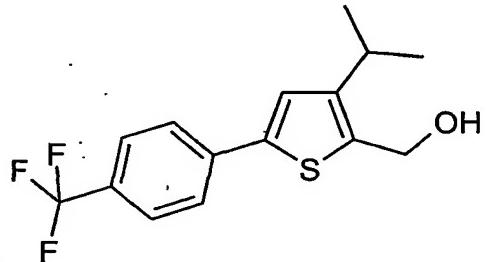
1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-2-phenyl-ethanol



5

Preparation 30

[3-Isopropyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol



10

Step A

2-Formyl-5-(4-trifluoromethyl-phenyl)-thiophene-3-boronic acid

The titled compound is prepared from 5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (2.70 g, 10 mmole) and trimethyl borate (5.68 g, 50.0 mmole) in a similar manner to 3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde.

20

Step B

3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde

To a mixture of 2-Formyl-5-(4-trifluoromethyl-phenyl)-thiophene-3-boronic acid (0.330 g, 1.10 mmole), 2-Bromo-propene (0.399 g, 3.30 mmole) and cesium fluoride (0.585 g,

3.85 mmole) in dioxane (5 mL), is bubbled with nitrogen gas for 15 minutes. The catalyst PdCl₂(dpff) (0.033 g) is then added to the mixture. The reaction is heated under reflux for 16 hours. The solvent is removed on rota vapor, and the resulting residue is partitioned between ethyl acetate (20 mL) and water (20 mL). The aqueous layer is extracted with more ethyl acetate (20 mL). The combined organic solution is washed with brine (3 x 50 mL), dried over Na₂SO₄, and concentrated. The crude product is purified on a silica gel column, eluting with 0-15% ethyl acetate in hexane and concentrated to provide the titled compound as pale yellow crystalline.

Step C

15 [3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

To a solution of 3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (0.084 g, 0.283 mmole) in THF (3 mL), is added to NaBH₄ (0.023 g, 0.622 mmole) in one portion at 0°C. The reaction is kept at 0°C for 15 minutes and warmed up to room temperature for 2 hours. The reaction is quenched using saturated NH₄Cl_(aq) (20 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (2 x 10 mL). The combined organic solution is washed with brine (3 x 20 mL), dried over Na₂SO₄, and concentrated to provide the titled compound as yellow solid, which is used for the next step without further purification.

30

Step D

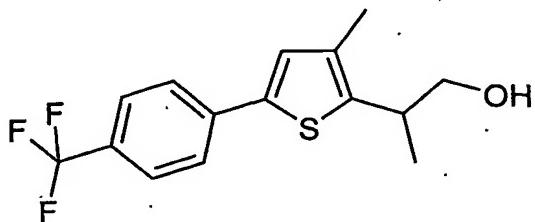
[3-Isopropyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

The solution of [3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol (0.084 g, 0.282 mmole) is stirred under nitrogen gas in presence of 10% palladium on carbon (0.085 g) for 16 hours. The catalyst is removed by filtration, and the filtrate is concentrated to provide the

titled compound as white solid, which is used for the next step without further purification.

Preparation 31

- 5 2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol



Step A

- 10 1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanone

To a solution of 1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol (see Preparation 8) (4.40 g, 15.4 mmole), is added MnO₂ (7.88 g, 77.0 mmole) in one portion. The mixture is heated under reflux for 16 hours, more MnO₂ (7.88 g, 77.0 mmole) is added to the reaction and continued to reflux for 4 hours. The mixture is filtered through a celite pad, and the mother liquid is concentrated. The crude product is purified on a silica gel column, gradient eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as yellow solid.

Step B

- 25 2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propionaldehyde

To a solution of (methoxymethyl)triphenyl phosphonium chloride (3.96 g, 10.76 mmole) in toluene/THF (2:1, 60 mL), 30 is added potassium t-butoxide (1.21 g, 10.76 mmole) in one portion and stirred for 30 minutes. To the resulting ylide, is injected into a solution of 1-[3-Methyl-5-(4-

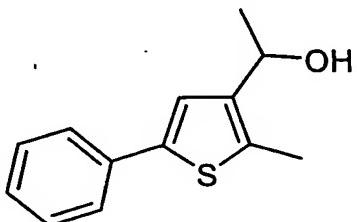
trifluoromethyl-phenyl)-thiophen-2-yl]-ethanone (1.53 g, 5.38 mmole). The reaction is stirred for 2 hours, and then concentrated on rota vapor. The residue is purified on a silica gel column, eluting with 0-10% ethyl acetate in hexane and concentrated to provide 2-(2-Methoxy-1-methyl-vinyl)-3-methyl-5-(4-trifluoromethyl-phenyl)-thiophene as brown oil. The generated vinyl ether is treated with concentrated HCl_(aq) (2 mL) in THF (60 mL) at 60°C for 2 hours. The solvents are removed on rota vapor, and the residue is purified on a silica gel column, eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as colorless oil.

Step C

15 2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol

To a solution of 2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propionaldehyde (1.40 g, 4.69 mmole) in THF (20 mL), is added to NaBH₄ (0.266 g, 7.04 mmole) in one portion at 0°C. The reaction is kept at 0°C for 15 minutes and warmed up to room temperature for 2 hours. The reaction is quenched using NH₄Cl_(aq) (50 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (2 x 50 mL). The combined organic solution is washed with brine (3 x 100 mL), dried over Na₂SO₄, and concentrated. The crude product is purified on a silica gel column, gradient eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as white solid.

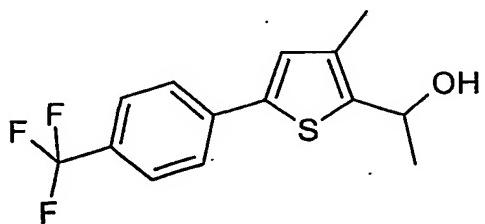
The racemic material is resolved on a Chiralpak AD column (4.6 x 250 mm). Eluted with 100% methanol and concentrated the fractions of the faster component to provide pure enantiomer (isomer I, 100% ee) and slower component to provide another enantiomer (isomer II, >99.5%ee).

Preparation 32**1-(2-Methyl-5-phenyl-thiophen-3-yl)-ethanol**

- 5 To a solution of 1-(2-Methyl-5-phenyl-thiophen-3-yl)-ethanone (1.08 g, 5.00 mmole) in THF (20 mL), is added to LiBH₄ (0.327 g, 15.0 mmole) in one portion at 0°C. The reaction is kept at 0°C for 30 minutes and warmed up to room temperature for 2 hours. The reaction is quenched using
 10 NH₄Cl_(aq) (50 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (3 x 50 mL). The combined organic solution is dried over Na₂SO₄ and concentrated to provide the titled compound as white solid, which is used for the next step without further
 15 purification.

Preparation 33**1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol**

20



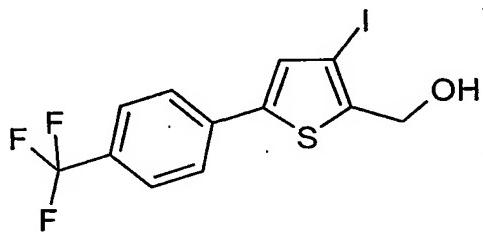
- 25 To a solution of 3-methyl-5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (0.130 g, 0.481 mmole) in THF (5 mL), is injected 3.0 M MeMgBr in ethyl ether (0.27 mL, 0.810

mmole) dropwise. The reaction is stirred for 2 hours. The reaction is quenched with saturated NH₄Cl_(aq) (10 mL), then the aqueous solution is extracted with ethyl acetate (3 x 15 mL). The combined organic solution is washed with brine (3 x 50 mL), dried over Na₂SO₄ and concentrated. The crude product is purified on a silica gel column, eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as yellow solid.

10 The following compounds (Preparation 34 to 39) are made in a similar manner:

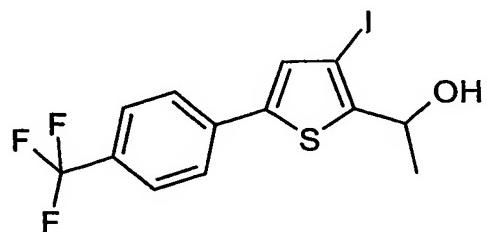
Preparation 34

15 [3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol



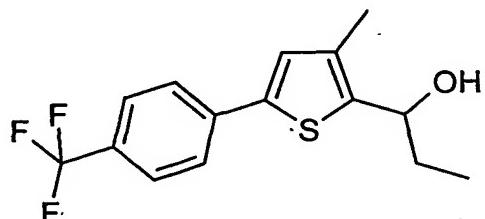
Preparation 35

20 1-[3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol

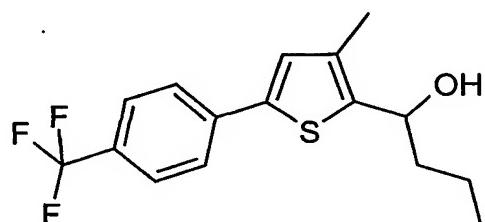


25

Preparation 36

1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol

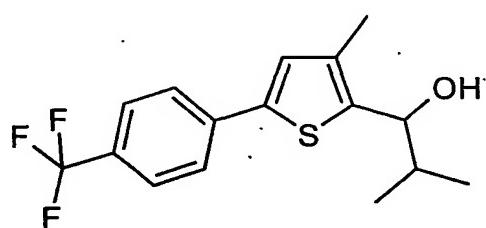
5

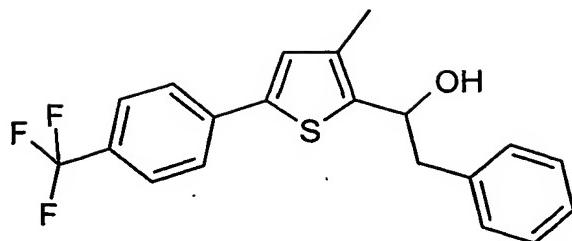
Preparation 37**1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-butan-1-ol**

10

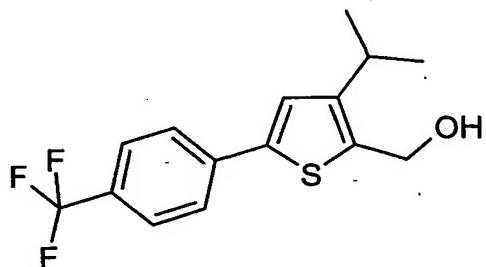
Preparation 38**2-Methyl-1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol**

15

**Preparation 39**20 **1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-2-phenyl-ethanol**

**Preparation 40**

5 [3-Isopropyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

**Step A**

10 2-Formyl-5-(4-trifluoromethyl-phenyl)-thiophene-3-boronic acid

The titled compound is prepared from 5-(4-Trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (2.70 g, 10 mmole) and trimethyl borate (5.68 g, 50.0 mmole) in a similar manner to 15 3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (Preparation 2, Step A).

Step B

20 3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde

To a mixture of 2-Formyl-5-(4-trifluoromethyl-phenyl)-thiophene-3-boronic acid (0.330 g, 1.10 mmole), 2-Bromo-propene (0.399 g, 3.30 mmole) and cesium fluoride (0.585 g,

3.85 mmole) in dioxane (5 mL), is bubbled with nitrogen gas for 15 minutes. The catalyst $\text{PdCl}_2(\text{dpff})$ (0.033 g) is then added to the mixture. The reaction is heated under reflux for 16 hours. The solvent is removed on rota vapor, and the resulting residue is partitioned between ethyl acetate (20 mL) and water (20 mL). The aqueous layer is extracted with more ethyl acetate (20 mL). The combined organic solution is washed with brine (3 x 50 mL), dried over Na_2SO_4 and concentrated. The crude product is purified on a silica gel column; eluting with 0-15% ethyl acetate in hexane and concentrated to provide the titled compound as pale yellow crystalline.

Step C

[3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

To a solution of 3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophene-2-carbaldehyde (0.084 g, 0.283 mmole) in THF (3 mL), is added to NaBH_4 (0.023 g, 0.622 mmole) in one portion at 0°C. The reaction is kept at 0°C for 15 minutes and warmed up to room temperature for 2 hours. The reaction is quenched using saturated $\text{NH}_4\text{Cl}_{(aq)}$ (20 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (2 x 10 mL). The combined organic solution is washed with brine (3 x 20 mL), dried over Na_2SO_4 and concentrated to provide the titled compound as yellow solid, which is used for the next step without further purification.

Step D

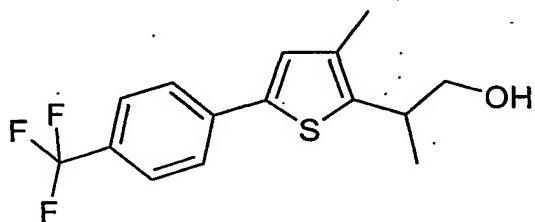
[3-Isopropyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol

The solution of [3-Isopropenyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-methanol (0.084 g, 0.282 mmole) is stirred under nitrogen gas in presence of 10% palladium on carbon (0.085 g) for 16 hours. The catalyst is removed by 5 filtration, and the filtrate is concentrated to provide the titled compound as white solid, which is used for the next step without further purification.

Preparation 41

10

2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propan-1-ol



15

Step A

1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanone

To a solution of 1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol (see Preparation 2) (4.40 g, 15.4 mmole), is added MnO₂ (7.88 g, 77.0 mmole) in one portion. 20 The mixture is heated under reflux for 16 hours, more MnO₂ (7.88 g, 77.0 mmole) is added to the reaction and continued to reflux for 4 hours. The mixture is filtered through a celite pad, and the mother liquid is concentrated. The 25

crude product is purified on a silica gel column, gradient eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as yellow solid.

5

Step B**2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propionaldehyde**

To a solution of (methoxymethyl)triphenyl phosphonium chloride (3.96 g, 10.76 mmole) in toluene/THF (2:1, 60 mL), 10 is added potassium t-butoxide (1.21 g, 10.76 mmole) in one portion and stirred for 30 minutes. To the resulting ylide, is injected into a solution of 1-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanone (1.53 g, 15 5.38 mmole). The reaction is stirred for 2 hours, and then concentrated on rota vapor. The residue is purified on a silica gel column, eluting with 0-10% ethyl acetate in hexane and concentrated to provide 2-(2-Methoxy-1-methyl-vinyl)-3-methyl-5-(4-trifluoromethyl-phenyl)-thiophene as 20 brown oil. The generated vinyl ether is treated with concentrated HCl_(aq) (2 mL) in THF (60 mL) at 60°C for 2 hours. The solvents are removed on rota vapor, and the residue is purified on a silica gel column, eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled 25 compound as colorless oil.

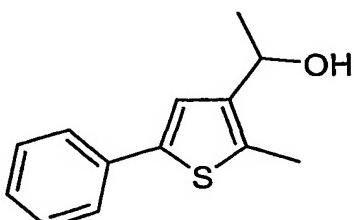
Step C**2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-
propan-1-ol**

5

To a solution of 2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propionaldehyde (1.40 g, 4.69 mmole) in THF (20 mL), is added to NaBH₄ (0.266 g, 7.04 mmole) in one portion at 0°C. The reaction is kept at 0°C for 15 minutes and warmed up to room temperature for 2 hours. The reaction is quenched using NH₄Cl_(aq) (50 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (2 x 50 mL). The combined organic solution is washed with brine (3 x 100 mL), dried over Na₂SO₄ and concentrated. The crude product is purified on a silica gel column, gradient eluting with 0-20% ethyl acetate in hexane and concentrated to provide the titled compound as white solid.

20 The racemic material is resolved on a Chiralpak AD column (4.6 x 250 mm). Eluted with 100% methanol and concentrated the fractions of the faster component to provide pure enantiomer (isomer I, 100% ee) and slower component to provide another enantiomer (isomer II, >99.5%ee).

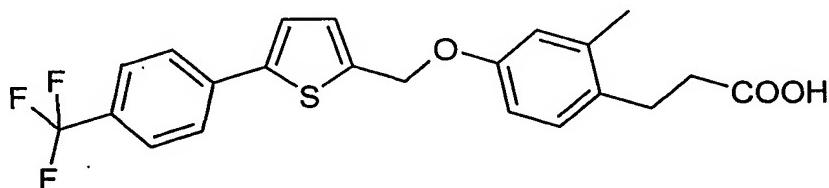
25

Preparation 42**1-(2-Methyl-5-phenyl-thiophen-3-yl)-ethanol**

To a solution of 1-(2-Methyl-5-phenyl-thiophen-3-yl)-ethanone (1.08 g, 5.00 mmole) in THF (20 mL), is added to LiBH₄ (0.327 g, 15.0 mmole) in one portion at 0°C. The reaction is kept at 0°C for 30 minutes and warmed up to room temperature for 2 hours. The reaction is quenched using NH₄Cl_(aq) (50 mL) at 0°C. The THF is removed on rota vapor, the aqueous solution is then extracted with ethyl acetate (3 x 50 mL). The combined organic solution is dried over Na₂SO₄ and concentrated to provide the titled compound as white solid, which is used for the next step without further purification.

Example 1

15 3-{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid



20

Step A

3-{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid methyl ester

25

To a solution of 2-Chloromethyl-5-(4-trifluoromethyl-phenyl)-thiophene (0.210 g, 0.760 mmole) and 3-(4-Hydroxy-2-methyl-phenyl)-propionic acid methyl ester (0.147g, 0.760 mmole) in acetonitrile (5 mL), is added cesium carbonate

(0.248 mL, 0.760 mmole) in one portion. The reaction is heated at 50°C overnight, then concentrated. The residue is loaded to a silica gel column, eluted with ethyl acetate in hexane (0-15%) and concentrated to provide the titled compound as a white solid.

5 **Step B**

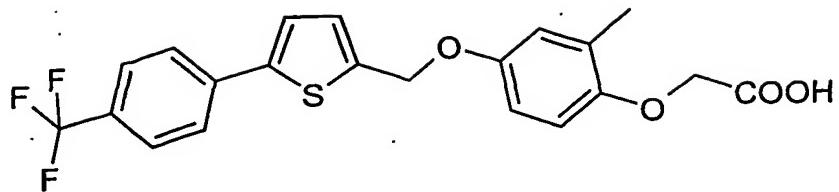
3-{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid

10 3-{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid methyl ester (0.170 g, 0.390 mmole) is treated with a mixture of NaOH_(aq) (1 mL)/THF (3 mL)/MeOH (3 mL) at room temperature overnight. The organic solvents are removed on rota-vapor. The residue is diluted with water (10 mL), acidified to pH = 2 with 6N HCl_(aq). The precipitate is collected through filtration, washed with cold water (30 mL) and dried to provide the titled compound as white solid. MS (ES): 419 (M+H)⁺, the structure is also confirmed by proton NMR.

20 The following compound (Example 2) is made in a similar manner:

Example 2

{2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenoxy}-acetic acid



MS (ES): 421 (M+H)⁺, the structure is also confirmed by proton NMR.

5 **Synthesis Method for Examples 3-8**

Examples 3 through 8 are made substantially as described:

Step A

3-[2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl]-propionic acid methyl ester

10 To a solution of [5-(4-Trifluoromethyl-phenyl)-thiophen-2-yl]-methanol (0.063 g, 0.232 mmole) and 3-(4-Hydroxy-2-methyl-phenyl)-propionic acid methyl ester (0.045 g, 0.232 mmole) in toluene (2 mL) at room temperature, is added
 15 tributylphosphine (0.087 mL, 0.348 mmole) followed by a solution of 1,1'-(azodicarbonyl)-dipiperidine (0.088g, 0.348 mmole) in toluene (2 mL). The reaction is stirred overnight, and then diluted with hexane (10 mL). The precipitate is removed through filtration and the filtrate
 20 is concentrated, loaded to a silica gel column, eluted with ethyl acetate in hexane (0-15%) and concentrated to provide the titled compound as white solid.

Step B

25 **3-[2-Methyl-4-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl]-propionic acid**

30 **3-[2-Methyl-4-[5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl]-propionic acid methyl ester** (0.043 g, 0.0959 mmole) is treated with a mixture of NaOH_(aq) (1 mL)/THF (3 mL)/MeOH (3 mL) at room temperature overnight. The organic solvents are removed on rota-vapor. The residue is diluted with water (10 mL), acidified to pH = 2 with 6N

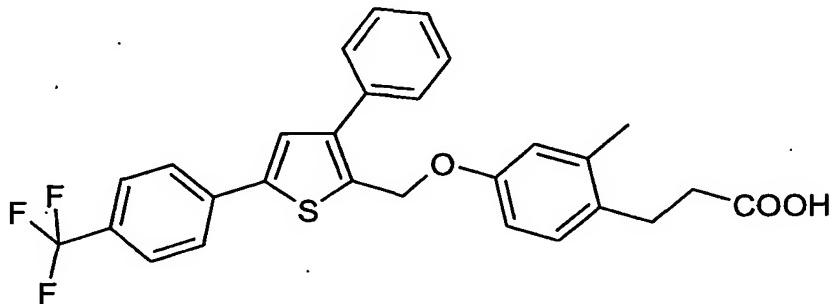
HCl _(aq). The precipitate is collected through filtration, washed with cold water (30 mL) and dried to provide the titled compound as a white solid. MS (ES): 433 (M+H)⁺, the structure is also confirmed by proton NMR.

5

Example 3

3-{2-Methyl-4-[3-phenyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-phenyl}-propionic acid

10



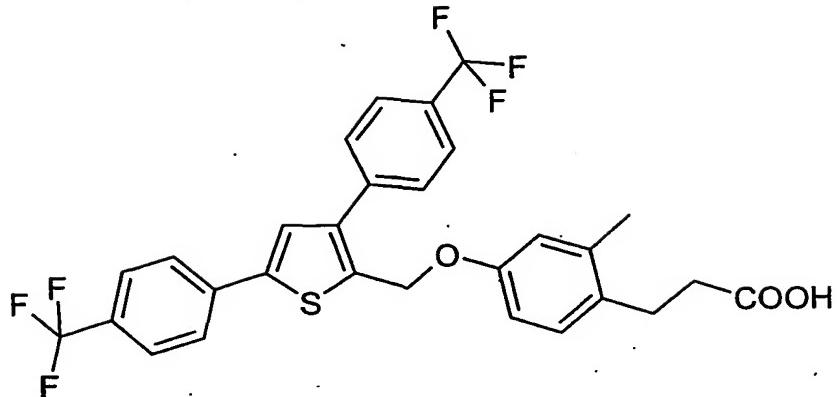
MS (ES): 495 (M+H)⁺, the structure is also confirmed by proton NMR.

15

Example 4

3-{4-[3,5-Bis-(4-trifluoromethyl-phenyl)-thiophen-2-ylmethoxy]-2-methyl-phenyl}-propionic acid

20

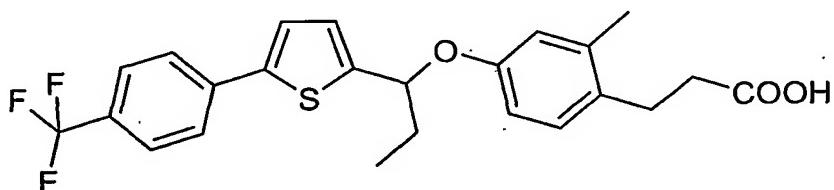


MS (ES) : 563 ($M+H$)⁻, the structure is also confirmed by proton NMR.

5

Example 5

3-(2-Methyl-4-{1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-propionic acid



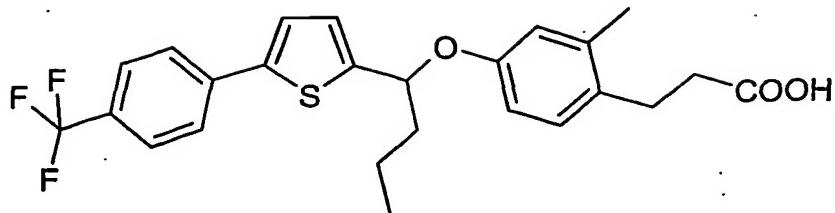
MS (ES) : 447 ($M+H$)⁻, the structure is also confirmed by proton NMR.

15

Example 6

3-(2-Methyl-4-{1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-butoxy}-phenyl)-propionic acid

20



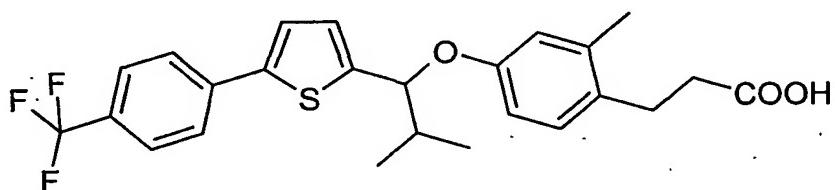
MS (ES) : 461 (M+H)⁺, the structure is also confirmed by proton NMR.

5

Example 7

3-(2-Methyl-4-{2-methyl-1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-propionic acid

10



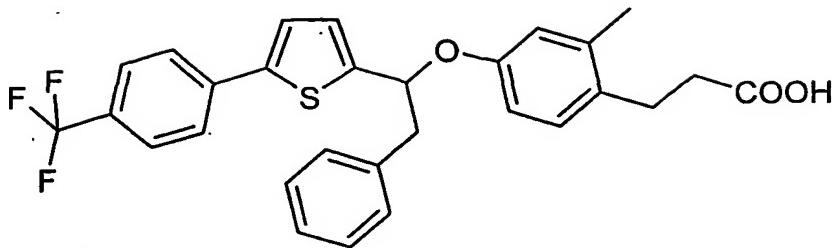
MS (ES) : 461 (M+H)⁺, the structure is also confirmed by proton NMR.

15

Example 8

3-(2-Methyl-4-{1-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-2-phenylethoxy}-phenyl)-propionic acid

20



MS (ES) : 509 (M+H)⁺, the structure is also confirmed by proton NMR.

5

Synthesis Method for Example 9
Step A

10

3-(4-{1-[3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethylsulfanyl}-2-methyl-phenyl)-propionic acid methyl ester

To a solution of 1-[3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethanol (1.52 g, 3.96 mmole) and 3-(4-Mercapto-2-methyl-phenyl)-propionic acid methyl ester (0.769 g, 3.96 mmole) in toluene (20 mL) at room temperature, is added tributylphosphine (1.98 mL, 7.92 mmole) followed by a solution of 1,1'-(azodicarbonyl)-dipiperidine (1.99 g, 7.92 mmole) in toluene (20 mL). The reaction is stirred overnight, and then diluted with hexane (100 mL). The precipitate is removed through filtration and the filtrate is concentrated, loaded to a silica gel column, eluted with ethyl acetate in hexane (0-15%) and concentrated to provide the titled compound as yellow solid.

Step B

5 3-(2-Methyl-4-{1-[5-(4-trifluoromethyl-phenyl)-3-vinyl-thiophen-2-yl]-ethylsulfanyl}-phenyl)-propionic acid methyl ester

The solution of 3-(4-{1-[3-Iodo-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethylsulfanyl}-2-methyl-phenyl)-propionic acid methyl ester(0.195 g, 0.348 mmole) and tributyl(vinyl)tin (0.331 g, 1.04 mmole) in toluene (3 mL) is bubbled with nitrogen gas for 10 minutes. To it is added tetrakis(triphenylphosphine)palladium(0) (0.020g). The reaction is heated under 80°C overnight. The mixture is concentrated, loaded to a silica gel column, eluted with ethyl acetate in hexane (0-15%) and concentrated to provide the titled compound as colorless oil.

20

Step C

3-(4-{1-[3-(2-Hydroxy-ethyl)-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethylsulfanyl}-2-methyl-phenyl)-propionic acid

25

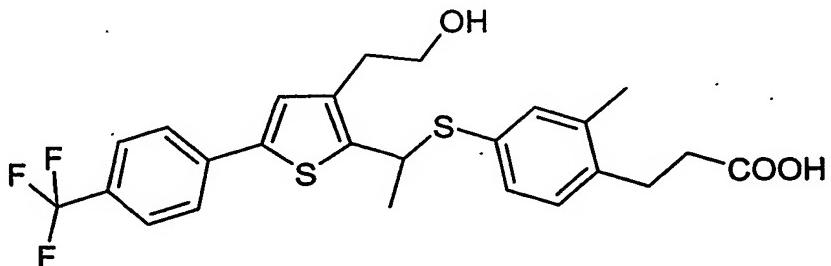
To a solution of 3-(2-Methyl-4-{1-[5-(4-trifluoromethyl-phenyl)-3-vinyl-thiophen-2-yl]-ethylsulfanyl}-phenyl)-

propionic acid methyl ester (0.365 g, 0.744 mmole) in THF (5 mL) at 0°C, is added dropwise 1.0N BH₃/THF complex (3.0 mL, 3.0 mmole). The mixture is warmed up to room temperature and stirred for an hour. To it is added 30% H₂O₂ (10 mL) 5 and 1.0N NaOH_(aq) (10 mL), and the reaction is heated under reflux for 2 hours. It is then acidified by adding concentrated HCl carefully to pH = 2. The aqueous solution is extracted with ethyl acetate (3x20 mL), and the combine organic solution is dried and concentrated. The crude 10 product is purified by reverse phase preparative HPLC, eluting with 5.0 mM NH₄HCO₃_(aq) /CH₃CN and concentration of fractions to provide the titled compound as a white solid.

Example 9

15

3-(4-{1-[3-(2-Hydroxy-ethyl)-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-ethylsulfanyl}-2-methyl-phenyl)-propionic acid



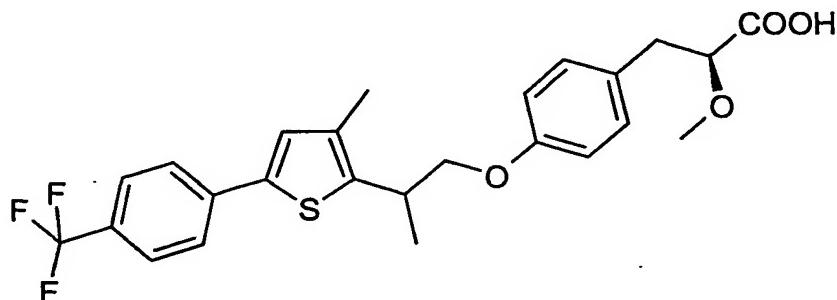
20

MS (ES): 493 (M+H)⁺, the structure is also confirmed by proton NMR.

25

Example 10 (isomer II)

2-Methoxy-3-(4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-propionic acid

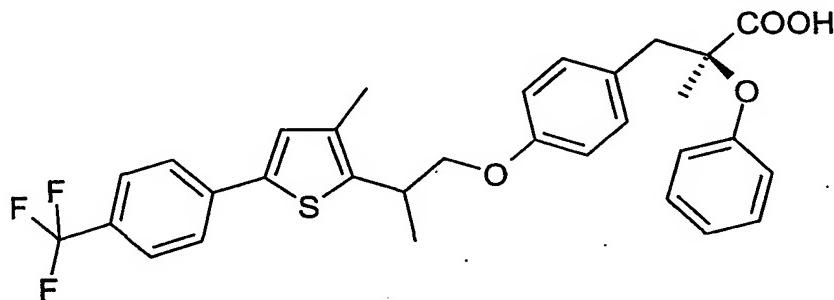


5

MS (ES) : 479 (M+H)⁺, 477 (M+H)⁻, the structure is also confirmed by proton NMR.

Example 11 (isomer III)

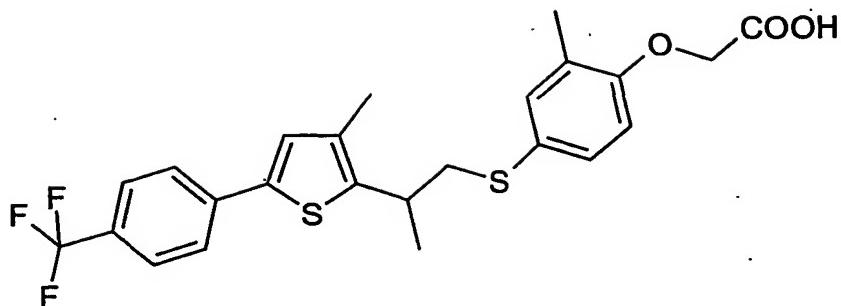
10 2-Methyl-3-(4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propoxy}-phenyl)-2-phenoxy-propionic acid



15 MS (ES) : 572 (M+NH₄)⁺, 553 (M+H)⁻, the structure is also confirmed by proton NMR.

Example 12 (isomer I)

(2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propylsulfanyl}-phenoxy)-acetic acid



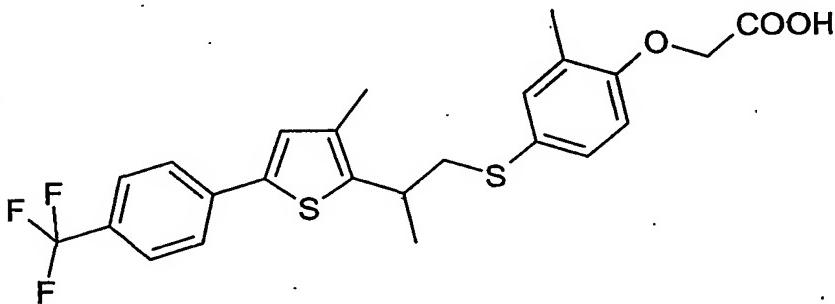
MS (ES): 481 ($M+H$)⁺, 479 ($M-H$)⁻, the structure is also confirmed by proton NMR.

5

Example 13 (isomer II)

(2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propylsulfanyl}-phenoxy)-acetic acid

10

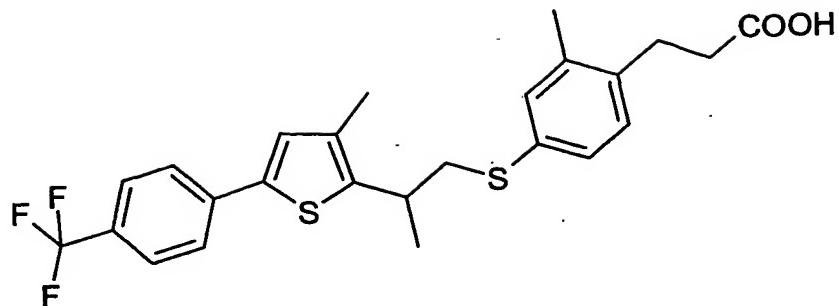


MS (ES): 481 ($M+H$)⁺, 479 ($M-H$)⁻, the structure is also confirmed by proton NMR.

15

Example 14 (isomer II)

3-(2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-propylsulfanyl}-phenyl)-propionic acid

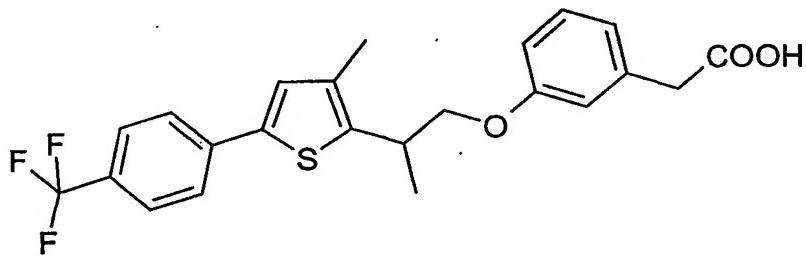


MS (ES): 479 (M+H)⁺, 477 (M-H)⁻, the structure is also confirmed by proton NMR.

5

Example 15 (isomer II)

(3-{2-[3-Methyl-5-(4-trifluoromethyl-phenyl)-thiophen-2-yl]-
10 propoxy}-phenyl)-acetic acid

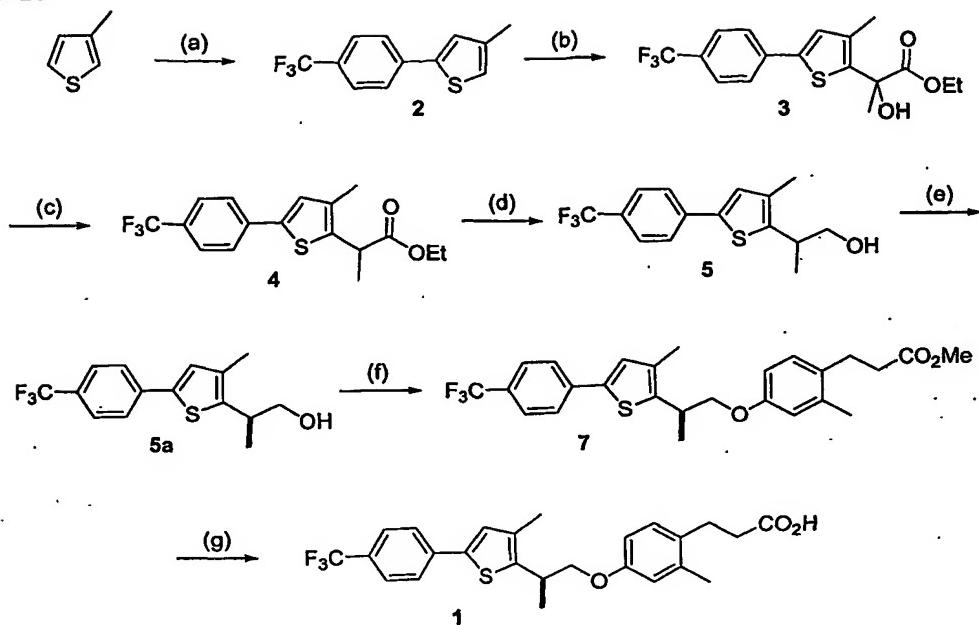


MS (ES): 435 (M+H)⁺, 433 (M-H)⁻, the structure is also
15 confirmed by proton NMR.

20

25

Example 16

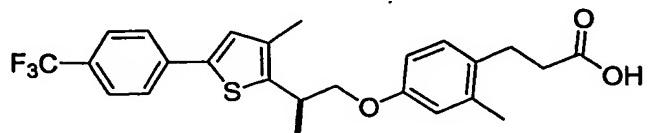


Conditions: (a) BuLi, B(OMe)₃, THF, then H₂O, Na₂CO₃, Pd(OAc)₂, PPh₃, 4-I-C₄H₄-CF₃, 65%; (b) BuLi, THF, -65 °C, CH₃C(O)CO₂Et; (c) Et₃SiH, TFA, CH₂Cl₂, 0 °C; (d) LAH, THF, 0 °C, 78% over (b), (c) and (d); (e) Chiralpak AD 4.6 x 250 mm, methanol, 1 mL/min, 47%; (f) 6, PBu₃, ADDP, toluene, rt, 3 h, 79.5%; (g) NaOH, THF/MeOH, rt, 1 h, crystallize, 88%

The newly developed three-step sequence from 2 to 5, affords 5 in an overall 78% yield (avq. 92% per step).

The final saponification and crystallization proceed without incident.

Compound **1** is obtained in an overall yield of 17%.



3- (2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethylphenyl)thiophen-2-yl]propoxy}-

phenyl)propionic acid (isomer 2) (1)¹ 3-(2-Methyl-4-{2-[3-methyl-5-(4-trifluoromethylphenyl)thiophen-2-yl]propoxy}phenyl)propionic acid methyl ester (isomer 2, 398 g, 0.84 mol) is dissolved in THF and MeOH (3800 mL). To the 5 resulting clear yellow solution is added aq. NaOH (335 mL, 1.68 mol) over 15 minutes. The solution is stirred at rt for 2 h, then transferred to rotary evaporator and concentrated in vacuo at 40 °C to a pale yellow paste. This paste is partitioned between 1N aq. HCl (1700 mL, 1.7 mol) 10 and EtOAc (2000 mL). The aq. layer is back-extracted with EtOAc (2000 mL) and the combined organic layers are washed with sat'd aq. NaCl (2000 mL), dried (Na_2SO_4), filtered and concentrated to a pale yellow solid. This solid is recrystallized from a mixture of EtOAc (1000 mL) and *n*-heptane (3000 mL), cooled to 0 °C and filtered. The solids 15 are rinsed with cold hexanes (1000 mL). The product is dried in vacuo at 45 °C to afford the title compound as a white crystalline solid (338 g, 88%). mp: 126.2 – 132.6°C ¹H NMR (CDCl₃) δ (dd, 4 H, J = 25, 8 Hz), 7.14 (s, 1 H), 7.07 (d, 1 H, J = 8 Hz), 6.76 (s, 1 H), 6.72 (d, 1 H, J = 8 Hz), 4.08 (t, 1 H, J = 6 Hz), 3.69 (t, 1 H, J = 7 Hz), 3.61 (m, 1 H), 2.91 (t, 2 H, J = 8 Hz), 2.64 (t, 2 H, J = 8 Hz), 2.31 (s, 3 H), 2.27 (s, 3 H), 1.49 (d, 3 H, J = 8 Hz); ¹³C NMR (CDCl₃) δ 179.7, 157.5, 20 142.5, 138.6, 138.2, 137.6, 134.9, 130.9, 129.7, 128.9 (q, J = 33 Hz), 127.6, 126.0, 125.6, 123.4, 116.9, 112.1, 73.2, 34.9, 34.0, 27.5, 19.7, 19.5, 14.2; IR 25 (CHCl₃) 2963, 2923, 1713, 1614; 1502, 1329, 1194, 1120, 1070, 823 cm⁻¹; Anal. Calcd. for C₂₅H₂₅F₃O₃S: C, 64.92; H, 5.45; F, 12.32; S, 6.93. Found: C, 64.95; H, 5.49; F, 12.05; S, 6.95.

Biological Assays

Binding and Cotransfection Studies

The in vitro potency of compounds in modulating PPAR α receptors are determined by the procedures detailed below. DNA-dependent binding (ABCD binding) is carried out using SPA technology with PPAR receptors. Tritium-labeled PPAR α agonists are used as radioligands for generating displacement curves and IC₅₀ values with compounds of the invention. Cotransfection assays are carried out in CV-1 cells. The reporter plasmid contained an acylCoA oxidase (AOX) PPRE and TK promoter upstream of the luciferase reporter cDNA. Appropriate PPARs are constitutively expressed using plasmids containing the CMV promoter. For PPAR α , interference by endogenous PPAR γ in CV-1 cells is an issue. In order to eliminate such interference, a GAL4 chimeric system is used in which the DNA binding domain of the transfected PPAR is replaced by that of GAL4, and the GAL4 response element is utilized in place of the AOX PPRE. Cotransfection efficacy is determined relative to PPAR α agonist reference molecules. Efficacies are determined by computer fit to a concentration-response curve, or in some cases at a single high concentration of agonist (10 μ M).

These studies are carried out to evaluate the ability of compounds of the invention to bind to and/or activate various nuclear transcription factors, particularly huPPAR α ("hu" indicates "human"). These studies provide in vitro data concerning efficacy and selectivity of compounds of the invention. Furthermore, binding and cotransfection data for compounds of the invention are compared with corresponding data for marketed compounds that act on huPPAR α .

The binding and cotransfection efficacy values for compounds of the invention which are especially useful for

modulating a PPAR receptor, are \leq 100 nM and \geq 50%, respectively.

Evaluation of Triglyceride Reduction and HDL Cholesterol

5 Elevation in HuapoAI Transgenic Mice

Compounds of the present invention are studied for effects upon HDL and triglyceride levels in human apoAI mice. For each compound tested, seven to eight week old male mice, transgenic for human apoAI (C57BL/6-tgn(apoal)1rub, Jackson Laboratory, Bar Harbor, ME) are acclimated in individual cages for two weeks with standard chow diet (Purina 5001) and water provided ad libitum. After the acclimation, mice and chow are weighed and assigned to test groups (n = 5) with randomization by body weight. Mice are dosed daily by oral gavage for 8 days using a 29 gauge, 1-1/2 inch curved feeding needle (Popper & Sons). The vehicle for the controls, test compounds and the positive control (fenofibrate 100mg/kg) is 1% carboxymethylcellulose (w/v) with 0.25% tween 80 (w/v). All mice are dosed daily between 6 and 8 a.m. with a dosing volume of 0.2ml. Prior to termination, animals and diets are weighed and body weight change and food consumption are calculated. Three hours after last dose, mice are euthanized with CO₂ and blood is removed (0.5-1.0 ml) by cardiac puncture. After sacrifice, the liver, heart, and epididymal fat pad are excised and weighed. Blood is permitted to clot and serum is separated from the blood by centrifugation.

Cholesterol and triglycerides are measured colorimetrically using commercially prepared reagents (for example, as available from Sigma #339-1000 and Roche #450061 for triglycerides and cholesterol, respectively). The

procedures are modified from published work (McGowan M. W. et al., Clin Chem 29:538-542, 1983; Allain C. C. et al., Clin Chem 20:470-475, 1974. Commercially available standards for triglycerides and total cholesterol, respectively, 5 commercial quality control plasma, and samples are measured in duplicate using 200 µl of reagent. An additional aliquot of sample, added to a well containing 200 µl water, provided a blank for each specimen. Plates are incubated at room temperature on a plate shaker and absorbance is read at 500 10 nm and 540 nm for total cholesterol and triglycerides, respectively. Values for the positive control are always within the expected range and the coefficient of variation for samples is below 10%. All samples from an experiment are assayed at the same time to minimize inter-assay 15 variability.

Serum lipoproteins are separated and cholesterol quantitated by fast protein liquid chromatography (FPLC) coupled to an in line detection system. Samples are applied to a Superose 6 HR size exclusion column (Amersham Pharmacia 20 Biotech) and eluted with phosphate buffered saline-EDTA at 0.5 ml/min. Cholesterol reagent (Roche Diagnostics Chol/HP 704036) at 0.16ml/min mixed with the column effluent through a T-connection and the mixture passed through a 15 m x 0.5 mm id knitted tubing reactor immersed in a 37 C water bath. 25 The colored product produced in the presence of cholesterol is monitored in the flow stream at 505 nm and the analog voltage from the monitor is converted to a digital signal for collection and analysis. The change in voltage corresponding to change in cholesterol concentration is plotted vs time and the area under the curve corresponding 30 to the elution of very low density lipoprotein (VLDL), low

density lipoprotein (LDL) and high density lipoprotein (HDL).
is calculated using Perkin Elmer Turbochrome software.

Triglyceride Serum Levels in Mice Dosed with a Compound
of the Invention is Compared to Mice Receiving the Vehicle
5 to identify compounds which could be particularly useful for
lowering triglycerides. Generally, triglyceride decreases
of greater than or equal to 30% (thirty percent) compared to
control following a 30 mg/kg dose suggests a compound that
can be especially useful for lowering triglyceride levels.

10 The percent increase of HDLc serum levels in mice
receiving a compound of the invention is compared to mice
receiving vehicle to identify compounds of the invention
that could be particularly useful for elevating HDL levels.
Generally, an increase of greater than or equal to 25%
15 (twenty five percent) increase in HDLc level following a 30
mg/kg dose suggests a compound that can be especially useful
for elevating HDLc levels.

It may be particularly desirable to select compounds of
this invention that both lower triglyceride levels and
20 increase HDLc levels. However, compounds that either lower
triglyceride levels or increase HDLc levels may be desirable
as well.

Evaluation of Glucose Levels in db/db Mice

25 The effects upon plasma glucose associated with
administering various dose levels of different compounds of
the present invention and the PPAR gamma agonist
rosiglitazone (BRL49653) or the PPAR alpha agonist
fenofibrate, and the control, to male db/db mice, are
30 studied.

Five week old male diabetic (db/db) mice [for example,
C57BLKs/j-m +/+ Lepr(db), Jackson Laboratory, Bar Harbor,

ME] or lean littermates are housed 6 per cage with food and water available at all times. After an acclimation period of 2 weeks, animals are individually identified by ear notches, weighed, and bled via the tail vein for determination of initial glucose levels. Blood is collected (100 µl) from unfasted animals by wrapping each mouse in a towel, cutting the tip of the tail with a scalpel, and milking blood from the tail into a heparinized capillary tube. Sample is discharged into a heparinized microtainer with gel separator and retained on ice. Plasma is obtained after centrifugation at 4°C and glucose measured immediately. Remaining plasma is frozen until the completion of the experiment, when glucose and triglycerides are assayed in all samples. Animals are grouped based on initial glucose levels and body weights. Beginning the following morning, mice are dosed daily by oral gavage for 7 days. Treatments are test compounds (30 mg/kg), a positive control agent (30 mg/kg) or vehicle [1% carboxymethylcellulose (w/v)/ 0.25% Tween80 (w/v); 0.3 ml/mouse]. On day 7, mice are weighed and bled (tail vein) 3 hours after dosing. Twenty-four hours after the 7th dose (i.e., day 8), animals are bled again (tail vein). Samples obtained from conscious animals on days 0, 7 and 8 are assayed for glucose. After the 24-hour bleed, animals are weighed and dosed for the final time. Three hours after dosing on day 8, animals are anesthetized by inhalation of isoflurane and blood obtained via cardiac puncture (0.5-0.7 ml). Whole blood is transferred to serum separator tubes, chilled on ice and permitted to clot. Serum is obtained after centrifugation at 4°C and frozen until analysis for compound levels. After sacrifice by cervical dislocation,

the liver, heart and epididymal fat pads are excised and weighed.

Glucose is measured colorimetrically using commercially purchased reagents. According to the manufacturers, the 5 procedures are modified from published work (McGowan, M. W., Artiss, J. D., Strandbergh, D. R. & Zak, B. Clin Chem, 20:470-5 (1974) and Keston, A. Specific colorimetric enzymatic analytical reagents for glucose. Abstract of papers 129th Meeting ACS, 31C (1956).); and depend on the 10 release of a mole of hydrogen peroxide for each mole of analyte, coupled with a color reaction first described by Trinder (Trinder, P. Determination of glucose in blood using glucose oxidase with an alternative oxygen acceptor. Ann Clin Biochem, 6:24 (1969)). The absorbance of the dye 15 produced is linearly related to the analyte in the sample. The assays are further modified in our laboratory for use in a 96 well format. The commercially available standard for glucose, commercially available quality control plasma, and samples (2 or 5 μ l/well) are measured in duplicate using 200 20 μ l of reagent. An additional aliquot of sample, pipetted to a third well and diluted in 200 μ l water, provided a blank for each specimen. Plates are incubated at room temperature for 18 minutes for glucose on a plate shaker (DPC Micormix 5) and absorbance read at 500 nm on a plate reader. Sample 25 absorbances are compared to a standard curve (100-800 for glucose). Values for the quality control sample are always within the expected range and the coefficient of variation for samples is below 10%. All samples from an experiment are assayed at the same time to minimize inter-assay 30 variability.

Evaluation of the Effects of Compounds of the Present
Invention upon A^y Mice Body Weight, Fat Mass, Glucose and
Insulin Levels

5 Female A^y Mice

Female A^y mice are singly housed, maintained under standardized conditions (22°C, 12 h light:dark cycle), and provided free access to food and water throughout the duration of the study. At twenty weeks of age the mice are 10 randomly assigned to vehicle control and treated groups based on body weight and body fat content as assessed by DEXA scanning (N=6). Mice are then dosed via oral gavage with either vehicle or a Compound of this invention (50 mg/kg) one hour after the initiation of the light cycle (for example, about 7 A.M.) for 18 days. Body weights are measured daily throughout the study. On day 14 mice are 15 maintained in individual metabolic chambers for indirect calorimetry assessment of energy expenditure and fuel utilization. On day 18 mice are again subjected to DEXA scanning for post treatment measurement of body composition.

The results of p.o. dosing of compound for 18 days on body weight, fat mass, and lean mass are evaluated and suggest which compounds of this invention can be especially useful for maintaining desirable weight and/or promoting desired lean to fat mass.

Indirect calorimetry measurements revealing a significant reduction in respiratory quotient (RQ) in treated animals during the dark cycle [0.864 ± 0.013 (Control) vs. 0.803 ± 0.007 (Treated); p < 0.001] is 30 indicative of an increased utilization of fat during the animals' active (dark) cycle and can be used to selected especially desired compounds of this invention.

Additionally, treated animals displaying significantly higher rates of energy expenditure than control animals suggest such compounds of this invention can be especially desired.

5

Male KK/A^y Mice

Male KK/A^y mice are singly housed, maintained under standardized conditions (22°C, 12 h light:dark cycle), and provided free access to food and water throughout the duration of the study. At twenty-two weeks of age the mice are randomly assigned to vehicle control and treated groups based on plasma glucose levels. Mice are then dosed via oral gavage with either vehicle or a Compound of this invention (30 mg/kg) one hour after the initiation of the light cycle (7 A.M.) for 14 days. Plasma glucose, triglyceride, and insulin levels are assessed on day 14.

The results of p.o. dosing of compound for 14 days on plasma glucose, triglycerides, and insulin are evaluated to identify compounds of this invention which may be especially desired.

Method to Elucidate the LDL-cholesterol Total-cholesterol and Triglyceride Lowering Effect

Male Syrian hamsters (Harlan Sprague Dawley) weighing 25 80-120 g are placed on a high-fat cholesterol-rich diet for two to three weeks prior to use. Feed and water are provided ad libitum throughout the course of the experiment. Under these conditions, hamsters become hypercholesterolemic showing plasma cholesterol levels between 180-280 mg/dl. (Hamsters fed with normal chow have a total plasma cholesterol level between 100-150 mg/dl.) Hamsters with high plasma cholesterol (180 mg/dl and above) are randomized

into treatment groups based on their total cholesterol level using the GroupOptimizeV211.xls program.

A Compound of this invention is dissolved in an aqueous vehicle (containing CMC with Tween 80) such that each hamster received once a day approx. 1 ml of the solution by garvage at doses 3 and 30 mg/kg body weight. Fenofibrate (Sigma Chemical, prepared as a suspension in the same vehicle) is given as a known alpha-agonist control at a dose of 200 mg/kg, and the blank control is vehicle alone.

Dosing is performed daily in the early morning for 14 days.

Quantification of Plasma Lipids :

On the last day of the test, hamsters are bled (400 ul) from the suborbital sinus while under isoflurane anesthesia 2 h after dosing. Blood samples are collected into heparinized

microfuge tubes chilled in ice bath. Plasma samples are separated from the blood cells by brief centrifugation.

Total cholesterol and triglycerides are determined by means of enzymatic assays carried out automatically in the Monarch equipment (Instrumentation Laboratory) following the manufacturer's procedure.

Plasma lipoproteins (VLDL, LDL and HDL) are resolved by injecting 25 ul of the pooled plasma samples into an FPLC system eluted with phosphate buffered saline at 0.5 ml/min through a Superose 6 HR 10/30 column (Pharmacia) maintained room temp. Detection and

characterization of the isolated plasma lipids are accomplished by postcolumn incubation of the effluent with a Cholesterol/HP reagent (for example, Roche Lab System; infused at 0.12 ml/min) in a knitted reaction coil maintained at 37°C. The intensity of the color formed is proportional to the cholesterol concentration and is measured photometrically at 505 nm.

The effect of administration of a Compound of this invention for 14 days is studied for the percent reduction in LDL level with reference to the vehicle group.

Especially desired compounds are markedly more potent than 5 fenofibrate in LDL-lowering efficacy. Compounds of this invention that decrease LDL greater than or equal to 30% (thirty percent) compared to vehicle can be especially desired.

The total-cholesterol and triglyceride lowering effects 10 of a Compound of this invention is also studied. The data for reduction in total cholesterol and triglyceride levels after treatment with a compound of this invention for 14 days is compared to the vehicle to suggest compounds that can be particularly desired. The known control fenofibrate 15 did not show significant efficacy under the same experimental conditions.

Method to Elucidate the Fibrinogen-Lowering Effect of
PPAR Modulators

20

Zucker Fatty Rat Model:

The life phase of the study on fibrinogen-lowering effect of 25 compounds of this invention is part of the life phase procedures for the antidiabetic studies of the same compounds. On the last (14th) day of the treatment period, with the animals placed under surgical anesthesia, ~ 3ml of blood is collected, by cardiac puncture, into a syringe containing citrate buffer. The blood sample is chilled and centrifuged at 4°C to isolate the plasma that is stored at - 30 70 °C prior to fibrinogen assay.

Quantification of Rat Plasma Fibrinogen:

Rat plasma fibrinogen levels are quantified by using a commercial assay system consists of a coagulation instrument 5 following the manufacturer's protocol. In essence, 100 ul of plasma is sampled from each specimen and a 1/20 dilution is prepared with buffer. The diluted plasma is incubated at 37°C for 240 seconds. Fifty microliters of clotting reagent thrombin solution (provided by the instrument's manufacturer 10 in a standard concentration) is then added. The instrument monitors the clotting time, a function of fibrinogen concentration quantified with reference to standard samples. Compounds that lower fibrinogen level greater than vehicle can be especially desired.

15 Cholesterol and triglyceride lowering effects of compounds of this invention are also studied in Zucker rats.
Method to Elucidate the Anti-body Weight Gain and Anti-appetite Effects of Compounds of this invention

20 **Fourteen-Day Study in Zucker Fatty Rat¹ or ZDF Rat² Models :**

Male Zucker Fatty rats, non-diabetic (Charles River Laboratories, Wilmington, MA) or male ZDF rats (Genetic Models, Inc, Indianapolis, IN) of comparable age and weight 25 are acclimated for 1 week prior to treatment. Rats are on normal chow and water is provided ad libitum throughout the course of the experiment.

Compounds of this invention are dissolved in an aqueous vehicle such that each rat received once a day approximately 30 1 ml of the solution by garvage at doses 0.1, 0.3, 1 and 3 mg/kg body weight. Fenofibrate (Sigma Chemical, prepared as a suspension in the same vehicle) a known alpha-agonist given at doses of 300 mg/kg, as well as the vehicle are

controls. Dosing is performed daily in the early morning for 14 days. Over the course of the experiment, body weight and food consumption are monitored.

Using this assay, compounds of this invention are identified 5 to determine which can be associated with significant weight reduction.

Method to elucidate the activation of the PPAR delta receptor *in vivo*

This method is particularly useful for measuring the *in vivo* PPARdelta receptor activation of compounds of this 10 invention that are determined to possess significant *in vitro* activity for that receptor isoform over the PPAR gamma isoform.

Male PPAR α null mice (129s4 SvJae-PPAR α <tm1Gonz> mice; Jackson Laboratories) of 8-9 weeks of age are maintained on 15 Purina 5001 chow with water ad libitum for at least one week prior to use. Feed and water are provided ad libitum throughout the course of the experiment. Using the GroupOptimizeV211.xls program, mice are randomized into treatment groups of five animals each based on their body 20 weight.

Compounds of this invention are suspended in an aqueous vehicle of 1% (w/v) carboxymethylcellulose and 0.25% Tween 80 such that each mouse receives once a day approx. 0.2 ml of the solution by gavage at doses ranging from 0.2 25 to 20 mg/kg body weight. A control group of mice is included in each experiment whereby they are dosed in parallel with vehicle alone. Dosing is performed daily in the early morning for 7 days.

On the last day of dosing, mice are euthanized by CO₂ 30 asphyxiation 3 hours after the final dose. Blood samples are collected by heart draw into EDTA-containing microfuge tubes and chilled on ice. Liver samples are collected by

necropsy and are flash-frozen in liquid nitrogen and stored at -80 degrees Celsius. For RNA isolation from liver, five to ten mg of frozen liver is placed in 700 µl of 1x Nucleic Acid Lysis Solution (Applied Biosystems Inc., Foster City, CA) and homogenized using a hand-held tissue macerator (Biospec Products Inc., Bartlesville, OK). The homogenate is filtered through an ABI Tissue pre-filter (Applied Biosystems Inc., Foster City, CA) and collected in a deep well plate on an ABI 6100 Nucleic Acid prep station (Applied Biosystems Inc., Foster City, CA). The filtered homogenate is then loaded onto an RNA isolation plate and the RNA Tissue-Filter-DNA method is run on the ABI 6100. The isolated RNA is eluted in 150 µl of RNase free water. For quality assessment, 9 µl of the isolated RNA solution is loaded onto a 1% TBE agarose gel, and the RNA is visualized by ethidium bromide fluorescence.

Complementary DNA (cDNA) is synthesized using the ABI High Capacity Archive Kit (Applied Biosystems Inc., Foster City, CA). Briefly, a 2x reverse transcriptase Master Mix is prepared according to the manufacturer's protocol for the appropriate number of samples (RT Buffer, dNTP, Random Primers, MultiScribe RT (50U/µl), RNase free water). For each reaction, 50 µl of 2x RT Master Mix is added to 50 µl of isolated RNA in a PCR tube that is incubated in a thermocycler (25°C for 10 minutes followed by 37°C for 2 hours). The resultant cDNA preparation is diluted 1:100 in dH₂O for analysis by real-time PCR. Also, a standard curve of cDNA is diluted 1:20, 1:100, 1:400, 1:2000, 1:10,000 for use in final quantitation.

A real-time PCR Master Mix for mouse Cyp4A1 gene expression is mixed to contain:

- 1X Taqman Universal PCR Master Mix (Applied Biosystems Inc., Foster City, CA)
- 6 micromolar final concentration Forward primer; Qiagen/Operon Technologies, Alameda, CA)
- 6 micromolar final concentration Reverse primer (Qiagen/Operon Technologies, Alameda, CA)
- 0.15 micromolar final concentration Probe (5' 6-FAM and 3' Tamra-Q; Qiagen/Operon Technologies, Alameda, CA)
- RNase free water to 10 microliters

A real-time PCR Master Mix for the 18S ribosomal RNA control gene expression is mixed to contain .

- 1X Taqman Universal PCR Master Mix (Applied Biosystems Inc., Foster City, CA)
- 0.34 micromolar Probe/Primer TaqMan® Ribosomal RNA Control Reagents #4308329 Applied Biosystems Inc., Foster City, CA)
- RNase free water to 10 microliters

For the real-time PCR analysis, 6 ul of the respective Master Mix solution (either Cyp4A1 or 18S) and 4 ul either of diluted cDNA or of Standard Curve samples is added to individual wells of a 384-well plate (n = 2 for Standards; n = 4 for unknowns). Reactions are performed using the ABI 7900 HT standard universal RT-PCR cycling protocol. Data are analyzed using SDS 2.1 (Applied Biosystems Inc., Foster City, CA). Average quantity and standard deviation are

calculated automatically for each individual sample, according to the standard curve values. Using Microsoft Excel 2000, mean values for each group of five individual mice is calculated. The mean value of each compound-
5 treated group is divided by the mean value of the vehicle-treated group. The fold induction over the vehicle group is determined by assigning the vehicle group to the value of 1.0, and the fold change of the mean value for each group is expressed as fold-induction versus vehicle (1.0). Data are
10 plotted using Jandel SigmaPlot 8.0.

Monkey studies

Efficacy Studies

Compounds of the invention may be examined in a dyslipidemic rhesus monkey model. After an oral dose-escalation study
15 for 28 days in obese, non-diabetic rhesus monkeys a determination of HDL-c elevation is made with each dose and compared with pretreatment levels. LDL cholesterol is also determined with each dose. C-reactive protein levels are measured and compared to pretreatment levels.

20 Compound of Formula 1 may be shown to elevate plasma HDL-cholesterol levels in an African Green Monkey model in a manner similar to that described above in rhesus monkeys.

Two groups of monkeys are placed in a dose-escalating study
25 that consists of one week of baseline measurements, 9 weeks of treatments (vehicle, Compound of Formula I), and four weeks of washout. During baseline, monkeys in all three

groups are administered vehicle once daily for seven days. Test compound of Formula I, is administered in vehicle once daily for three weeks, then at a greater concentration (double the dose may be desired) once daily for three weeks, 5 and then a still greater concentration (double the most recent dose may be desired) once daily for three weeks. At the completion of treatment, monkeys in both groups are administered vehicle once daily and monitored for an additional six weeks.

10 Animals are fasted overnight and then sedated for body weight measurements and blood collection at weeks 1 (vehicle), 2, 3, 4, 6, 7, 9, 10, 12, and 14 of the study.

15 Parameters to measured, for example:

Body weight

Total plasma cholesterol

HDL

LDL

20 Triglycerides

Insulin

Glucose

PK parameters at week 4, 7, and 10 (plasma drug concentration at last week of each dose).

25 ApoAI

ApoAII

ApoB

ApoCIII

Liver enzymes (SGPT, SGOT, DGT)

30 Complete blood count

Additionally, other measures may be made, as appropriate, and consistent with the stated study design.

EQUIVALENTS:

35 While this invention has been particularly shown and described with references to preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein

without departing from the scope of the invention
encompassed by the appended claims.